



HR22 Dorada

Handheld Barcode Scanner

User Guide

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Revision History

Version	Description	Date
V1.0.0	Initial release.	April 22, 2016

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0006010

Enter Setup

Chapter 1 Getting Started

Introduction

The HR22 hand-held barcode scanner (hereinafter referred to as “**HR22 scanner**” or “**the scanner**”), armed with the world-leading Newland patented **UIMG**[®], a computerized image recognition system-on-chip, bring about a new era of 2D barcode scanner.

The HR22’s 2D barcode decoder chip ingeniously blends **UIMG**[®] technology and advanced chip design & manufacturing, which significantly simplifies application design and delivers superior performance and solid reliability with low power consumption.

The HR22 supports all mainstream 1D and standard 2D barcode symbologies (e.g., PDF417, QR Code M1/M2/Micro and Data Matrix) as well as GS1-DataBar[™](RSS) (Limited/Stacked/Expanded versions). It can read barcodes on virtually any medium - paper, plastic card, mobile phones and LCD displays.

About This Guide

This guide provides programming instructions for the HR22. Users can configure the HR22 by scanning the programming barcodes included in this manual.

The HR22 has been properly configured for most applications and can be put into use without further configuration. Users may check the **Factory Defaults Table** in **Appendix** for reference. Throughout the manual, asterisks (**) indicate factory default values.

Unpacking

Open the package and take out the scanner and its accessories. Check to make sure everything on the packing list is present and intact. If any contents are damaged or missing, please keep the original package and contact your dealer immediately for after-sales service.



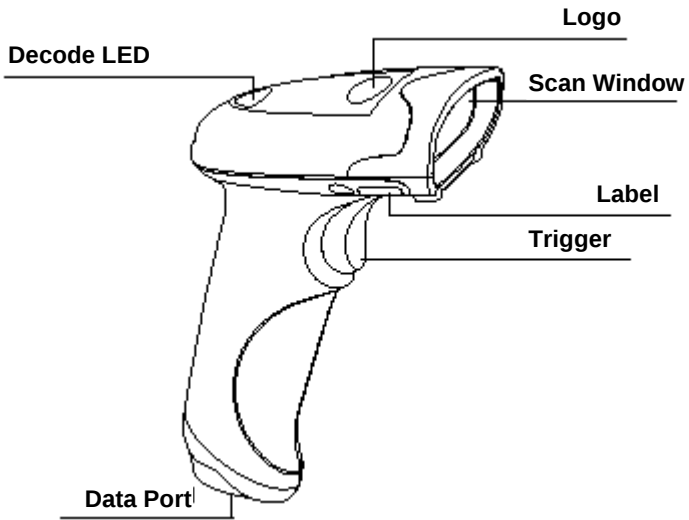
0006000

** Exit Setup



0006010
Enter Setup

HR22 Scanner



Decode LED:

Green: Barcode is decoded successfully.



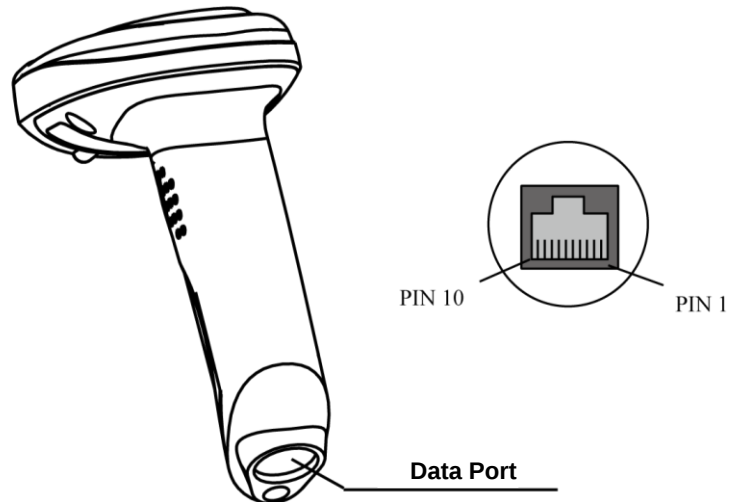
0006000
** Exit Setup



0006010

Enter Setup

Data Port Pinout



PIN	Signal	Type	Function
1	KB_CLK	I/O	Keyboard clock signal (PS/2)
2	KB_DATA	I/O	Keyboard data signal (PS/2)
3	VCC	P	Power+ (DC5V)
4	TXD	O	RS-232 output
5	RXD	I	RS-232 input
6	PC_CLK / CTS	I/O	PC clock signal (PS/2) / Clear to send (RS-232)
7	PC_DATA / RTS	I/O	PC data signal (PS/2) / Request to send (RS-232)
8	GND	P	Ground
9	D-	I/O	USB signal
10	D+	I/O	



0006000

** Exit Setup



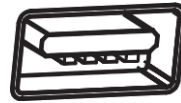
0006010
Enter Setup

Connecting the Scanner to a Host

The scanner must be connected to a Host in actual application, such as PC, POS or any intelligent terminal with USB or RS-232 port or PS/2 interface, using a communication cable (USB or RS-232 or PS/2 cable).

USB

USB port on the Host



RS-232

RS-232 port on the Host



PS/2

PS/2 port on the Host



Note: Please check the port on the host and purchase the cable accordingly.



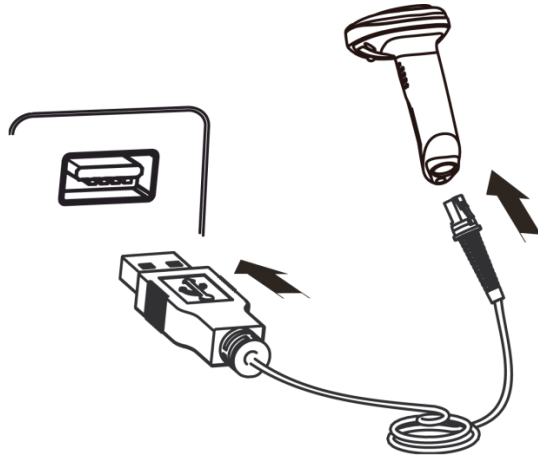
0006000
** Exit Setup



0006010

Enter Setup

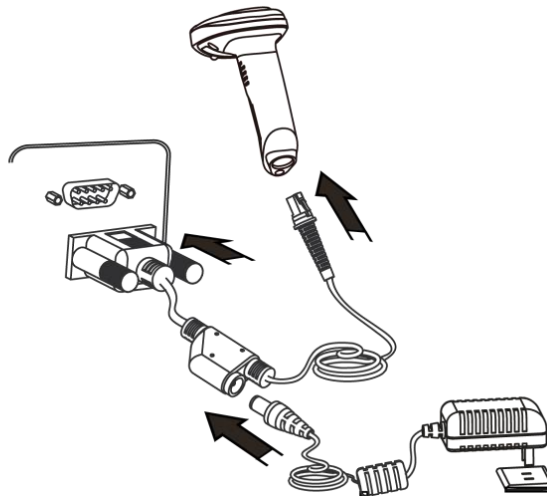
Using USB Cable



Connect the scanner to a Host through a USB cable with RJ45 and USB connectors:

1. Plug the RJ45 connector into the data port on the scanner.
2. Plug the USB connector into the USB port on the Host.

Using RS-232 Cable



Connect the scanner to a Host through an RS-232 cable with RJ45, RS-232 and power connectors:

1. Plug the RJ45 connector into the data port on the scanner.
2. Plug the RS-232 connector into the RS-232 port on the Host.
3. Connect the supplied power adaptor to the power connector of the RS-232 cable.



0006000

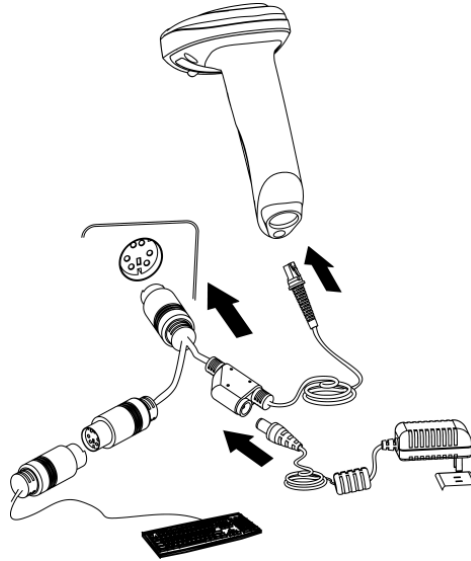
** Exit Setup



0006010

Enter Setup

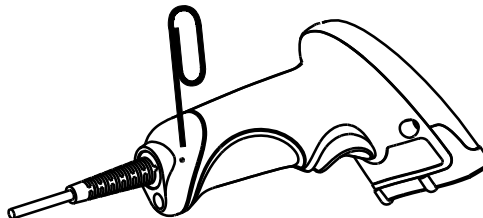
Using PS/2 Cable



Connect the scanner to a Host through a PS/2 cable with RJ45 and PS/2 connectors and a power jack:

1. Plug the RJ45 connector into the data slot on the scanner.
2. Plug the PS/2 connector into the PS/2 port on the Host.
3. When required, plug the power adapter into the power jack on the PS/2 cable.
4. When required, connect the PS/2 cable to a keyboard via its PS/2 port.

Removing Communication Cable



Get an appropriate needle or a straightened paper clip and then follow the steps below:

1. Disconnect the power adaptor from mains if there is one.
 2. Insert the needle into the hole.
 3. Pull out the cable slowly from the scanner while pressing the needle in.
 4. Remove the needle.
 5. Disconnect the cable from the Host.
-



0006000

** Exit Setup



0006010

Enter Setup

Power On, Sleep, Power Off, Reboot

Power on the scanner

Connect the scanner to a Host. Then the scanner will be turned on and automatically enter the sleep mode.

Enter the sleep mode

If no operation is performed on the device for some time, the device will automatically enter the sleep state.

Power off the scanner

Remove the communication cable from the scanner; or remove the communication cable from the Host; or disconnect the power adaptor from mains.

Reboot the scanner

If the scanner stops responding to input or runs abnormally, turn off the scanner and then turn it back on.

Maintenance

- ✧ The scan window should be kept clean.
- ✧ Do not scratch the scan window.
- ✧ Use soft brush to remove the stain from the scan window.
- ✧ Use the soft cloth to clean the window, such as eyeglass cleaning cloth.
- ✧ Do not spray any liquid on the scan window.
- ✧ Do not use any detergent to clean other parts of the device except for water.

Note: The warranty DOES NOT cover damages caused by inappropriate care and maintenance.



0006000

** Exit Setup

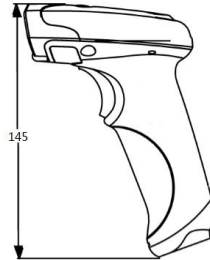


0006010

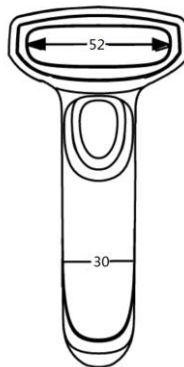
Enter Setup

Dimensions (unit: mm)

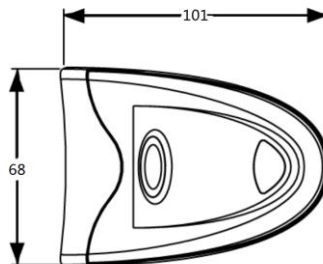
Left View



Front View



Top View



0006000

** Exit Setup



0006010

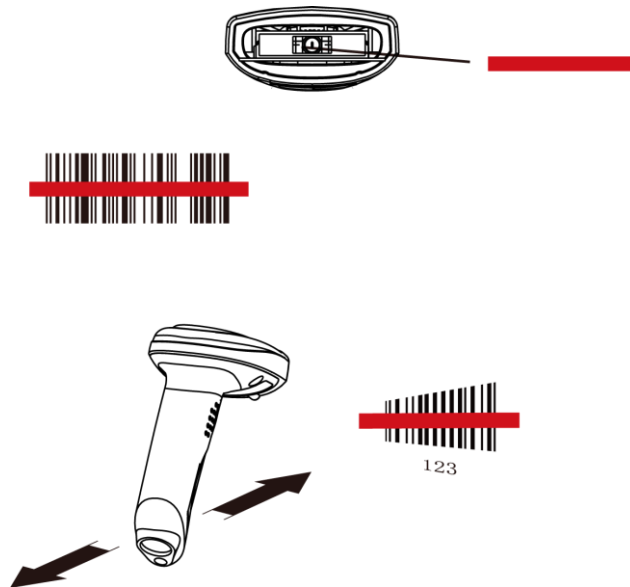
Enter Setup

Scanning Instructions

When the scanner is in the Manual scan mode, you can follow the steps below to scan a barcode:

1. Press and hold the Trigger. Then the scanner will project a red aiming beam.
2. Aim the red beam across the center of barcode, as shown below.
3. Release the Trigger when the red beam goes off. If the barcode is decoded successfully, the scanner will emit a good read beep and the decoded data will be sent to the Host.

Note: For barcodes of the same batch, the scanner keeps a very high success ratio in certain distance which is regarded as the optimal scanning distance.



0006000

** Exit Setup



0006010

Enter Setup

Barcode Programming

Scanning the **Enter Setup** barcode can enable the scanner to enter the setup mode. Then you can scan a number of programming barcodes to configure your scanner. To exit the setup mode, scan the **Exit Setup** barcode.

If the scanner has exited the setup mode, only some special programming barcodes, such as the **Enter Setup** barcode and **Restore All Factory Defaults** barcode, can be read.



0006010

Enter Setup



0006000

**** Exit Setup**

Programming barcode data can be transmitted to the Host. Scan the appropriate barcode below to enable or disable the transmission of programming barcode data (i.e. the characters under programming barcode) to the Host.

Restarting the scanner will automatically disable the transmission of programming barcode data to the Host.



0002010

Transmit Programming Barcode Data



0002000

**** Do Not Transmit Programming Barcode Data**



0006000

**** Exit Setup**



0006010

Enter Setup

Factory Defaults

Scanning the following barcode can restore the scanner to the factory defaults. See **Appendix 1: Factory Defaults Table** for more information.

Note: Use this feature with discretion.



0001000

Restore All Factory Defaults

Custom Defaults

Custom defaults make it possible to save the frequently-used settings on the scanner.

Scanning the **Save as Custom Defaults** barcode can save the current settings as custom defaults. Once custom default settings are stored, they can be recovered at any time by scanning the **Restore All Custom Defaults** barcode.

Custom defaults are stored in the non-volatile memory. Restoring the scanner to the factory defaults will not remove the custom defaults from the scanner.



0001150

Save as Custom Defaults



0001160

Restore All Custom Defaults



0006000

** Exit Setup



0006010

Enter Setup

Chapter 2 Communication Interfaces

The scanner provides a TTL-232 interface, a USB interface and a PS/2 interface to communicate with the host device. The host device can receive scanned data and send commands to control the scanner or to access/alter the configuration information of the scanner via the interface.



0006000

**** Exit Setup**



0006010

Enter Setup

RS-232 Interface

When the scanner is connected to the RS-232 port of a Host, scan the **RS-232** barcode below to enable the interface. Moreover, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) to match the host device.



1100000

RS-232

Default serial communication parameters are listed below. Make sure all parameters match the host requirements.

Parameter	Factory Default
Baud Rate	9600
Parity Check	None
Data Bits	8
Stop Bits	1
Hardware Flow Control	None



0006000

** Exit Setup



0006010

Enter Setup

Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the Host requirements.



0100030

**** 9600**



0100000

1200



0100050

19200



0100010

2400



0100060

38400



0100020

4800



0100070

57600



0100040

14400



0100080

115200



0006000

**** Exit Setup**



0006010

Enter Setup

Parity Check

When the number of data bits is set to 7, you can only select either **Even Parity** or **Odd Parity**. The **None** option will be regarded as **Even Parity** in this case.



0101000

**** None**



0101010

Even Parity



0101020

Odd Parity

Data Bit

When the number of data bits is set to 7, you can only select either **Even Parity** or **Odd Parity**.



0103020

7 Data Bits



0103030

**** 8 Data Bits**



0006000

**** Exit Setup**



0006010

Enter Setup

Data Bit & Parity Check



0105010

7 Data Bits/Even Parity



0105020

7 Data Bits/Odd Parity



0105030

**** 8 Data Bits/ No Parity**



0105040

8 Data Bits/Even Parity



0105050

8 Data Bits/Odd Parity

Stop Bit



0102000

**** 1 Stop Bit**



0102010

2 Stop Bits



0006000

**** Exit Setup**



0006010

Enter Setup

USB Interface

USB Enumeration

If the scanner is connected to the host device via a USB connection, the scanner will be enumerated using S/N or “00000000” after power-up. **Enumeration using S/N** enables the host device to distinguish even between scanners of same model. **Enumeration using “00000000”** disables the host device from distinguishing between scanners of same model.

Driver installation is required for each USB device distinguished from others by the host device in the process of enumeration.



1100210

Enumeration Using S/N



1100200

** Enumeration Using “00000000”

USB HID-KBW

When you connect the scanner to the host device via a USB connection, you can enable the **USB HID-KBW** feature by scanning the barcode below. Then scanner’s transmission will be simulated as USB keyboard input. The host device receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



1100020

** USB HID-KBW



0006000

** Exit Setup



0006010

Enter Setup

Polling Rate

This parameter specifies the polling rate for a USB keyboard. If the Host drops characters, change the polling rate to a bigger value.



1103170

**** 1ms**



1103171

2ms



1103172

3ms



1103173

4ms



1103174

5ms



1103175

6ms



1103176

7ms



1103177

8ms



1103178

9ms



1103179

10ms



0006000

**** Exit Setup**



0006010

Enter Setup

USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is U.S. keyboard.



1103201

**** U.S.**



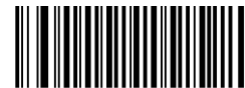
1103202

Belgium



1103203

Brazil



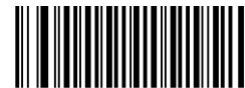
1103204

Canada



1103205

Czechoslovakia



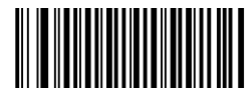
1103206

Denmark



1103207

Finland



1103208

France



0006000

**** Exit Setup**



0006010

Enter Setup



1103209

Germany, Austria



1103210

Greece



1103211

Hungary



1103212

Israel



1103213

Italy



1103214

Latin America, South America



1103215

Netherlands



1103216

Norway



1103217

Poland



1103218

Portugal



0006000

**** Exit Setup**



0006010

Enter Setup



1103219

Romania



1103220

Russia



1103221

Slovakia



1103222

Spain



1103223

Sweden



1103224

Switzerland



1103225

Turkey_F



1103226

Turkey_Q



1103227

UK



1103228

Japan

Note: To program the scanner to get proper output for Russian encoded with Windows 1251 or UTF-8 (PDF417/QR Code/Data Matrix), see **Appendix 5**.



0006000

**** Exit Setup**



0006010

Enter Setup**Beep on Unknown Character**

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard. As a result, the scanner fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



1103031

Beep on Unknown Character

1103030

**** Do Not Beep on Unknown Character****Inter-Keystroke Delay**

This parameter specifies the delay between emulated keystrokes. It is programmable in 1ms increments from 0ms to 75ms. To learn how to set custom delay, see **Appendix 5**.



1103050

**** No Delay**

1103051

Short Delay (20ms)

1103052

Long Delay (40ms)

1103053

Custom Delay

0006000

**** Exit Setup**



0006010

Enter Setup

Convert Case

Scan the appropriate barcode below to convert barcode data to your desired case.



1103040

**** No Case Conversion**



1103043

Invert Upper and Lower Case Characters



1103041

Convert All to Upper Case



1103042

Convert All to Lower Case

Example: When the **Invert Upper and Lower Case Characters** feature is enabled, barcode data “AbC” is transmitted as “aBc”.



0006000

**** Exit Setup**



0006010

Enter Setup

Emulate ALT+Keypad

This feature allows any ASCII character (0x00 - 0xFF) to be sent over the numeric keypad no matter which keyboard type is selected. Since sending a character involves multiple keystroke emulations, this method appears less efficient.

The following options are available:

- **Disable:** No ASCII character is sent in the ALT+Keypad way.
- **Mode 1:** ASCII characters not supported by the selected keyboard type but falling into 0x20~0xFF are sent in the ALT+Keypad way.
- **Mode 2:** ASCII characters falling into 0x20~0xFF are sent in the ALT+Keypad way.
- **Mode 3:** ASCII characters falling into 0x00~0xFF are sent in the ALT+Keypad way.

Note: In the event of a conflict between **Function Key Mapping** and **Mode 3, Function Key Mapping** shall govern.



1103060

**** Disable**

1103061

Mode 1

1103062

Mode 2

1103063

Mode 3

Example: Supposing US keyboard is selected, barcode data "ADF" (65/208/70) is sent as below:

(1) **Mode 1** is enabled:

"A" -- Keystroke "A"

"D" -- "ALT Make" + "208" + "ALT Break"

"F" -- Keystroke "F"

(2) **Mode 3** is enabled:

"A" -- "ALT Make" + "065" + "ALT Break"

"D" -- "ALT Make" + "208" + "ALT Break"

"F" -- "ALT Make" + "070" + "ALT Break"



0006000

**** Exit Setup**



0006010

Enter Setup

Function Key Mapping

When Function Key Mapping is enabled, function characters (0x00 - 0x1F) are sent as ASCII sequences over the keypad. For more information, see **Appendix 8: ASCII Function Key Mapping Table**.



1103140

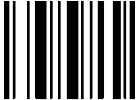
Enable Function Key Mapping



1103130

** Disable Function Key Mapping

Example: Barcode data 0x16

 T	Enable Function Key Mapping	Ctrl+V
	Disable Function Key Mapping	F1



0006000

** Exit Setup



0006010

Enter Setup

Emulate Numeric Keypad

When this feature is disabled, sending barcode data is emulated as keystroke(s) on main keyboard.

To enable this feature, scan the **Emulate Numeric Keypad** barcode. Sending a number (0-9) is emulated as keystroke(s) on numeric keypad, whereas sending other characters like "+", "_", "*", "/" and "." is still emulated as keystrokes on main keyboard.



1103110

**** Do Not Emulate Numeric Keypad**



1103120

Emulate Numeric Keypad

Code Page

The **Code Page** programming feature is provided to support more international characters. This feature is only effective when ASCII characters are sent in the ALT+Keypad way. Programming a code page requires scanning numeric barcode (For more information, see **Appendix 9: Code Pages List**). The default code page is Windows 1252 (Latin I). To learn how to program it, see **Appendix 5**.



1103180

Set the Code Page



0006000

**** Exit Setup**



0006010

Enter Setup

USB COM Port Emulation

If you connect the scanner to the host device via a USB connection, the **USB COM Port Emulation** feature allows the Host to receive data in the way as a serial port does. A driver is required for this feature.



1100060

USB COM Port Emulation

USB HID-POS

Introduction

The USB HID-POS interface is recommended for new application programs. It can send up to 56 characters in a single USB report and appears more efficient than keyboard emulation.

Features:

- ✧ HID based, no custom driver required.
- ✧ Way more efficient in communication than keyboard emulation and traditional RS-232 interface.

Note: USB HID-POS does not require a custom driver. However, a HID interface on Windows 98 does. All HID interfaces employ standard driver provided by the operating system. Use defaults when installing the driver.



1100080

USB HID-POS



0006000

** Exit Setup



0006010
Enter Setup

Access the Scanner with Your Program

Use CreateFile to access the scanner as a HID device and then use ReadFile to deliver the scanned data to the application program. Use WriteFile to send data to the scanner.

For detailed information about USB and HID interfaces, go to www.USB.org.

Acquire Scanned Data

After scanning and decoding a barcode, the scanner sends the following input report:

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x02							
1	Length of the barcode							
2-57	Decoded data (1-56)							
58-60	AIM ID							
61-62	Reserved							
63	-	-	-	-	-	-	-	Decoded Data Continued

Send Data to the Scanner

This output report is used to send data to the device. All programming commands can be used.

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x04							
1	Length of the output data							
2-63	Output data (1-62)							



0006000
** Exit Setup



0006010

Enter Setup

VID/PID

USB uses VID (Vendor ID) and PID (Product ID) to identify and locate a device. The VID is assigned by USB Implementers Forum. Newland's vendor ID is 1EAB (Hex). A PID is assigned to each interface.

Product	Interface	PID (Hex)	PID (Dec)
HR22	USB HID-KBW	1A03	6659
	USB COM Port Emulation	1A06	6662
	USB HID-POS	1A10	6672

PS/2 Interface

When the scanner is connected to the PS/2 port of a host device, scan the **PS/2** barcode below to enable the interface. If there is no external keyboard connected, the **External Keyboard Not Connected** option should be selected.



1100070

PS/2



1106010

External Keyboard Not Connected



1106011

** External Keyboard Connected



0006000

** Exit Setup



0006010
Enter Setup

Chapter 3 Scan Mode

Batch Mode

A trigger pull activates a round of multiple decode sessions. This round of multiple scans continues until you release the trigger. Rereading the same barcode is not allowed in the same round.



0302003
Batch Mode



0006000
**** Exit Setup**



0006010

Enter Setup

Manual Mode

A trigger pull activates a decode session. The decode session continues until the barcode is decoded or you release the trigger or decode session timeout expires.



0302000

**** Manual Mode**

Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 0ms to 3,600,000ms. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000

Decode Session Timeout



0006000

**** Exit Setup**



0006010
Enter Setup

Level Trigger/Pulse Trigger

Level Trigger: During a scan attempt, the decode session ends once the Trigger is released.

Pulse Trigger: During a scan attempt, the release of the Trigger does not affect the decode session.



**** Level Trigger**



Pulse Trigger

Auto Sleep

Auto Sleep allows the scanner in the Manual Mode to automatically enter the sleep or low power mode if no operation or communication is performed for a time period (user programmable). When the scanner is in the sleep mode, pressing the Trigger or receiving command from the host device can awake the scanner. The scanner returns to full operation within 100ms.



Enable Auto Sleep



**** Disable Auto Sleep**

The parameter below specifies how long the scanner remains idle (no operation or communication occurs) before it is put into sleep mode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 500ms. To learn how to program this parameter, see **Appendix 5**.



Time Period from Idle to Sleep



**** Exit Setup**



0006010

Enter Setup

Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

To enable/disable the Timeout between Decodes (Same Barcode), scan the appropriate barcode below.

Enable Timeout between Decodes: Do not allow the scanner to re-read same barcode before the timeout between decodes (same barcode) expires.

Disable Timeout between Decodes: Allow the scanner to re-read same barcode.



0313161

**** Disable Timeout between Decodes**



0313171

Enable Timeout between Decodes

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



0313010

Timeout between Decodes (Same Barcode)



0006000

**** Exit Setup**



0006010

Enter Setup

Sense Mode

The scanner waits for the image stabilization timeout to expire before activating a decode session every time it detects a change in ambient illumination. Decode session continues until the barcode is decoded or the decode session timeout expires.

In the Sense mode, a trigger pull can also activate a decode session. The decode session continues until the barcode is decoded or the trigger is released. When the session ends, the scanner continues to monitor ambient illumination.



0302010

Sense Mode

Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 0ms to 3,600,000ms. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000

Decode Session Timeout



0006000

**** Exit Setup**



0006010

Enter Setup

Image Stabilization Timeout

After the scanner detects a change in ambient illumination, it waits for the image stabilization timeout to expire before activating a decode session. The image stabilization timeout is programmable in 1ms increments from 0ms to 1,600ms. The default setting is 500ms. To learn how to program this parameter, see **Appendix 5**.



0313120

Image Stabilization Timeout

Continue after Good Read

Continue after Good Read: The scanner starts next decode session after a good read.

Pause after Good Read: The scanner starts another round of illumination monitoring and image stabilization after a good read.



0313130

**** Pause after Good Read**



0313131

Continue after Good Read



0006000

**** Exit Setup**



0006010

Enter Setup

Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

To enable/disable the Timeout between Decodes (Same Barcode), scan the appropriate barcode below.

Enable Timeout between Decodes: Do not allow the scanner to re-read same barcode before the timeout between decodes (same barcode) expires.

Disable Timeout between Decodes: Allow the scanner to re-read same barcode.



0313020

**** Disable Timeout between Decodes**



0313030

Enable Timeout between Decodes

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



0313010

Timeout between Decodes (Same Barcode)



0006000

**** Exit Setup**



0006010

Enter Setup

Sensitivity

Sensitivity specifies the degree of acuteness of the scanner's response to changes in ambient illumination. The higher the sensitivity, the lower requirement in illumination change to trigger the scanner. You can select an appropriate degree of sensitivity that fits the ambient environment.



0312010

Medium Sensitivity



0312000

Low Sensitivity



0312020

High Sensitivity



0312030

Enhanced Sensitivity

If the above four options fail to meet your needs, you may program the threshold value of illumination change.

Illumination changes that reach or surpass the predefined threshold value will cause the scanner to start a decode session. The lower the threshold value, the greater the sensitivity of the scanner. The default threshold value is 2.

To learn how to program this parameter, see **Appendix 5**.



0312040

Threshold Value of Illumination Change (1-20)



0006000

** Exit Setup



0006010

Enter Setup

Continuous Mode

If the Continuous mode is enabled, the scanner automatically starts one decode session after another. To suspend/resume barcode reading, simply press the trigger.



0302020

Continuous Mode

Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 0ms to 3,600,000ms. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000

Decode Session Timeout

Timeout between Decodes

This parameter sets the timeout between decode sessions. When a decode session ends, next session will not happen until the timeout between decodes expires. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,000ms. To learn how to program this parameter, see **Appendix 5**.



0313040

Timeout between Decodes



0006000

** Exit Setup



0006010

Enter Setup

Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

To enable/disable the Timeout between Decodes (Same Barcode), scan the appropriate barcode below.

Enable Timeout between Decodes: Do not allow the scanner to re-read same barcode before the timeout between decodes (same barcode) expires.

Disable Timeout between Decodes: Allow the scanner to re-read same barcode.



0313160

**** Disable Timeout between Decodes**



0313170

Enable Timeout between Decodes

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



0313010

Timeout between Decodes (Same Barcode)



0006000

**** Exit Setup**



0006010
Enter Setup

Chapter 4 Scanning Preferences

Introduction

This chapter contains information as to how to adapt your scanner to various applications with preference setting. For instance, to narrow the field of view of the scanner to make sure it reads only those barcodes intended by the user.

Decode Area

Whole Area Decoding

When this option is enabled, the scanner attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.



**** Whole Area Decoding**

Central Area Decoding

The scanner attempts to decode barcode(s) within a specified central area and transmits the barcode that has been first decoded. This option allows the scanner to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, central area decoding in conjunction with appropriate pre-defined central area will insure that only the desired barcode is read.



Central Area Decoding



**** Exit Setup**

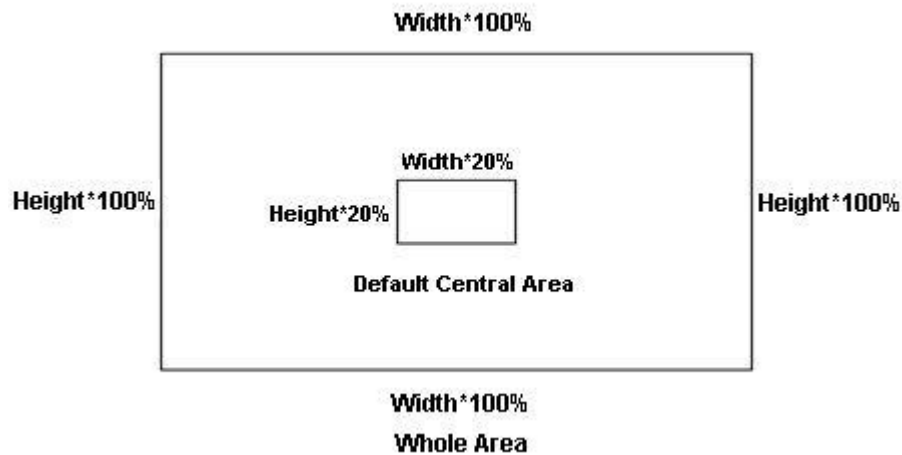


0006010

Enter Setup

Specify Central Area

The default central area is a (Width*20%) by (Height*20%) area in the center of the scanner's field of view, as shown in the figure below. You can define the central area by scanning the **Specify Central Area** barcode and numeric barcode(s) corresponding to a desired percentage (1-100). If Central Area Decoding is enabled by scanning the **Central Area Decoding** barcode, the scanner only reads barcodes that intersect the predefined central area.



To learn how to program this parameter, see the “**Appendix 5: Parameter Programming Examples**”.



0322020

Specify Central Area



0006000

** Exit Setup



0006010

Enter Setup

Chapter 5 Illumination & Aiming

Illumination

A couple of illumination options are provided to improve the lighting conditions during every image capture:

Normal: Illumination LEDs are turned on during image capture.

Always ON: Illumination LEDs keep ON after the scanner is powered on.

OFF: Illumination LEDs are OFF all the time.



0200000

**** Normal**



0200020

OFF



0200010

Always ON



0006000

**** Exit Setup**



0006010

Enter Setup

Aiming

When scanning/capturing image, the scanner projects an aiming pattern which allows positioning the target barcode within its field of view and thus makes decoding easier.

Normal: The scanner projects an aiming pattern only during barcode scanning/capture.

Always ON: Aiming pattern is constantly ON after the scanner is powered on.

OFF: Aiming pattern is OFF all the time.



0201000

**** Normal**



0201020

OFF



0201010

Always ON



0006000

**** Exit Setup**



0006010

Enter Setup

Chapter 6 Beep & LED Notifications

Startup Beep

If startup beep is enabled, the scanner will beep after being turned on.



0204001

**** Enable Startup Beep**



0204000

Disable Startup Beep

Good Read Beep for Non-programming Barcode

Scan the appropriate barcode below to enable or disable the emission of beep when a non-programming barcode is decoded . Beep type (frequency) and volume are also user programmable.



0203010

**** Good Read Beep On for Non-programming Barcode**



0203000

Good Read Beep Off for Non-programming Barcode



0006000

**** Exit Setup**



0006010

Enter Setup

Beep Type



0203020

Type 1



0203022

** Type 3



0203021

Type 2

Beep Volume



0203030

** Loud



0203032

Low



0203031

Medium



0006000

** Exit Setup



0006010

Enter Setup

Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard (USB HID-KBW). As a result, the scanner fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



1103031

Beep on Unknown Character



1103030

**** Do Not Beep on Unknown Character**

Good Read Beep for Programming Barcode



0203041

**** Good Read Beep On for Programming Barcode**



0203040

Good Read Beep Off for Programming Barcode

Good Read LED



0206011

**** Good Read LED ON**



0206010

Good Read LED OFF



0006000

**** Exit Setup**



0006010

Enter Setup

Transmit NGR (Not Good Read) Message

Scan a barcode below to select whether or not to transmit a user-defined NGR (Not Good Read) message when a barcode cannot be decoded.



0320010

Transmit NGR Message



0320000

**** Do Not Transmit NGR Message**

Edit NGR Message

To edit an NGR message, scan the **Edit NGR Message** barcode and the numeric barcodes corresponding to the ASCII values (decimal) of desired characters and then scan the **Save** barcode.

An NGR message can contain 0-7 characters (ASCII value of character: 0-255).



0320020

Edit NGR Message



0006000

**** Exit Setup**



0006010
Enter Setup

Chapter 7 Prefix & Suffix

In many applications, barcode data needs to be edited and distinguished from one another.

Usually AIM ID and Code ID can be used as identifiers, but in some special cases customized prefix and terminating character suffix like Carriage Return or Line Feed can also be the alternatives.

Data editing may include:

- ✧ Append AIM ID/Code ID/custom prefix before the decoded data
- ✧ Append custom suffix after the decoded data
- ✧ Append terminating character to the end of the data

The following formats can be used when editing barcode data:

- ✧ [Code ID] + [Custom Prefix] + [AIM ID] + [DATA] + [Custom Suffix] + [Terminating Character]
- ✧ [Custom Prefix] + [Code ID] + [AIM ID] + [DATA] + [Custom Suffix] + [Terminating Character]

Note: [DATA] must be transmitted while user can decide whether to transmit any of the rest parts.



0006000
** Exit Setup



0006010

Enter Setup

Global Settings

Enable/Disable All Prefixes/Suffixes

- ✧ **Disable All Prefixes/Suffixes:** Transmit barcode data with no prefix/suffix.
- ✧ **Enable All Prefixes/Suffixes:** Allow user to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



0311010

Enable All Prefixes/Suffixes



0311000

Disable All Prefixes/Suffixes

Prefix Sequences



0317010

Code ID+Custom Prefix+AIM ID



0317040

** Custom Prefix+Code ID+AIM ID



0006000

** Exit Setup



0006010

Enter Setup

Custom Prefix

Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 11 characters.



0305010

Enable Custom Prefix



0305000

** Disable Custom Prefix

Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode and the numeric barcodes representing the hexadecimal value(s) of a desired prefix and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters. To view a setting example, see **Appendix 5: Parameter Programming Examples**.

Note: A custom prefix cannot exceed 11 characters.



0300000

Set Custom Prefix



0006000

** Exit Setup



0006010

Enter Setup

AIM ID Prefix

AIM (Automatic Identification Manufacturers) IDs and ISO/IEC 15424 standards define symbology identifiers and data carrier identifiers. (For the details, see **Appendix 2: AIM ID Table**. If AIM ID prefix is enabled, the scanner will add the symbology identifier before the scanned data after decoding.



0308030

Enable AIM ID Prefix



0308000

** Disable AIM ID Prefix

Code ID Prefix

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



0307010

Enable Code ID Prefix



0307000

** Disable Code ID Prefix

Restore All Default Code IDs

For the information of default Code IDs, see **Appendix 3: Code ID Table**.



0307020

Restore All Default Code IDs



0006000

** Exit Setup



0006010

Enter Setup

Modify Code ID

To change the Code ID of a symbology, scan the appropriate **Modify Code ID** barcode below and the numeric barcodes representing the hexadecimal value of a desired Code ID and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters. To view a setting example, see **Appendix 5: Parameter Programming Examples**.



0005000

Modify PDF417 Code ID



0005030

Modify Data Matrix Code ID



0005010

Modify QR Code Code ID



0005070

Modify Chinese Sensible Code ID



0004020

Modify Code 128 Code ID



0004030

Modify GS1-128 Code ID



0004210

Modify AIM-128 Code ID



0004040

Modify EAN-8 Code ID



0004050

Modify EAN-13 Code ID



0004060

Modify UPC-E Code ID



0006000

** Exit Setup



0006010

Enter Setup



0004070

Modify UPC-A Code ID



0004240

Modify ISBN Code ID



0004230

Modify ISSN Code ID



0004130

Modify Code 39 Code ID



0004170

Modify Code 93 Code ID



0004080

Modify Interleaved 2 of 5 Code ID



0004090

Modify ITF-14 Code ID



0004100

Modify ITF-6 Code ID



0004150

Modify Codabar Code ID



0004250

Modify Industrial 25 Code ID



0006000

**** Exit Setup**



0006010

Enter Setup



0004260

Modify Standard 25 Code ID



0004110

Modify Matrix 25Code ID



0004220

Modify COOP 25 Code ID



0004280

Modify Code 11



0004270

Modify Plessey Code ID



0004290

Modify MSI/Plessey Code ID



0004310

Modify GS1 Databar Code ID



0006000

**** Exit Setup**



0006010

Enter Setup

Custom Suffix

Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 11 characters.



0306010

Enable Custom Suffix



0306000

** Disable Custom Suffix

Set Custom Suffix

To set a custom suffix, scan the **Set Custom Suffix** barcode and the numeric barcodes representing the hexadecimal value(s) of a desired prefix and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters. To view a setting example, see **Appendix 5: Parameter Programming Examples**.

Note: A custom prefix cannot exceed 11 characters.



0301000

Set Custom Suffix



0006000

** Exit Setup



0006010

Enter Setup

Terminating Character Suffix

A terminating character can be used to mark the end of data, which means nothing can be added after it.

A terminating character suffix can contain 1-7 characters.

Enable/Disable Terminating Character Suffix

To enable/disable terminating character suffix, scan the appropriate barcode below.



0309010

**** Enable Terminating Character Suffix**



0309000

Disable Terminating Character Suffix



0006000

**** Exit Setup**



0006010

Enter Setup

Set Terminating Character Suffix

The scanner provides a shortcut for setting the terminating character suffix to CR (0x0D) or CRLF (0x0D,0x0A) and enabling it by scanning the appropriate barcode below.



0310010

**** Terminating Character CR (0x0D)**



0310020

Terminating Character CRLF (0x0D,0x0A)

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode and the numeric barcodes representing the hexadecimal value(s) of a desired terminating character and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of terminating characters. To view a setting example, see **Appendix 5: Parameter Programming Examples**.

Note: A terminating character suffix cannot exceed 7 characters.



0310000

Set Terminating Character Suffix



0006000

**** Exit Setup**



0006010
Enter Setup

Chapter 8 Symbologies

Global Settings

Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the scanner will not be able to read any non-programming barcodes except the programming barcodes.



0001020
Enable All Symbologies



0001010
Disable All Symbologies

Enable/Disable 1D Symbologies

If the **Disable 1D Symbologies** feature is enabled, the scanner will not be able to read any 1D barcodes.



0001040
Enable 1D Symbologies



0001030
Disable 1D Symbologies

Enable/Disable 2D Symbologies

If the **Disable 2D Symbologies** feature is enabled, the scanner will not be able to read any 2D barcodes.



0001060
Enable 2D Symbologies



0001050
Disable 2D Symbologies



0006000
** Exit Setup



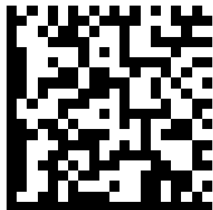
0006010
Enter Setup

Video Reverse

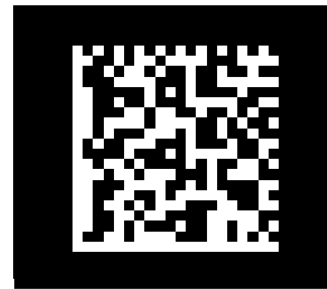
Regular barcode: Dark image on a bright background.

Inverse barcode: Bright image on a dark background.

The examples of regular barcode and inverse barcode are shown below.



Regular Barcode



Inverse Barcode

Video Reverse allows the scanner to read barcodes that are inverted.

Video Reverse ON: Read both regular barcodes and inverse barcodes.

Video Reverse OFF: Read regular barcodes only.

The scanner shows a slight decrease in scanning speed when Video Reverse is ON.



Video Reverse ON



**** Video Reverse OFF**



0006000
**** Exit Setup**



0006010
Enter Setup

1D Symbolologies

Code 128

Restore Factory Defaults



0400000
Restore the Factory Defaults of Code 128

Enable/Disable Code 128



0400020
** Enable Code 128



0400010
Disable Code 128

Set Length Range for Code 128



0400030
Set the Minimum Length



0400040
Set the Maximum Length



0006000
** Exit Setup



0006010

Enter Setup

GS1-128 (UCC/EAN-128)

Restore Factory Defaults



0412000

Restore the Factory Defaults of GS1-128

Enable/Disable GS1-128



0412020

**** Enable GS1-128**



0412010

Disable GS1-128

Set Length Range for GS1-128



0412030

Set the Minimum Length



0412040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

AIM-128

Restore Factory Defaults



0423000

Restore the Factory Defaults of AIM-128

Enable/Disable AIM-128



0423020

**** Enable AIM-128**



0423010

Disable AIM-128

Set Length Range for AIM-128



0423030

Set the Minimum Length



0423040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

EAN-8

Restore Factory Defaults



0401000

Restore the Factory Defaults of EAN-8

Enable/Disable EAN-8



0401020

**** Enable EAN-8**



0401010

Disable EAN-8

Transmit Check Digit

EAN-8 is 8 digits in length with the last one as its check digit used to verify the integrity of the data.



0401040

**** Transmit EAN-8 Check Digit**



0401030

Do Not Transmit EAN-8 Check Digit



0006000

**** Exit Setup**



0006010

Enter Setup

Add-On Code

An EAN-8 barcode can be augmented with a two-digit or five-digit add-on code to form a new one. In the examples below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is add-on code.



0401060

Enable 2-Digit Add-On Code

0401050

**** Disable 2-Digit Add-On Code**

0401080

Enable 5-Digit Add-On Code

0401070

**** Disable 5-Digit Add-On Code**

Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code: The scanner decodes a mix of EAN-8 barcodes with and without 2-digit/5-digit add-on codes.

Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code: The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus add-on barcode. It can also decode EAN-8 barcodes without add-on codes.



0006000

**** Exit Setup**



0006010

Enter Setup

Add-On Code Required

When **EAN-8 Add-On Code Required** is selected, the scanner will only read EAN-8 barcodes that contain add-on codes.



0401110

EAN-8 Add-On Code Required



0401120

**** EAN-8 Add-On Code Not Required**

EAN-8 Extension

Disable EAN-8 Zero Extend: Transmit EAN-8 barcodes as is.

Enable EAN-8 Zero Extend: Add five leading zeros to decoded EAN-8 barcodes to extend to 13 digits.



0401100

Enable EAN-8 Zero Extend



0401090

**** Disable EAN-8 Zero Extend**



0006000

**** Exit Setup**



0006010

Enter Setup

EAN-13

Restore Factory Defaults



0402000

Restore the Factory Defaults of EAN-13

Enable/Disable EAN-13



0402020

**** Enable EAN-13**



0402010

Disable EAN-13

Transmit Check Digit



0402040

**** Transmit EAN-13 Check Digit**



0402030

Do Not Transmit EAN-13 Check Digit



0006000

**** Exit Setup**



0006010

Enter Setup

Add-On Code

An EAN-13 barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



0402060

Enable 2-Digit Add-On Code



0402050

** Disable 2-Digit Add-On Code



0402080

Enable 5-Digit Add-On Code



0402070

** Disable 5-Digit Add-On Code

Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code: The scanner decodes a mix of EAN-13 barcodes with and without 2-digit/5-digit add-on codes.

Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code: The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus add-on barcode. It can also decode EAN-13 barcodes without add-on codes.

Add-On Code Required

When **EAN-13 Add-On Code Required** is selected, the scanner will only read EAN-13 barcodes that contain add-on codes.



0402090

EAN-13 Add-On Code Required



0402100

** EAN-13 Add-On Code Not Required



0006000

** Exit Setup



0006010

Enter Setup

ISSN

Restore Factory Defaults



0421000

Restore the Factory Defaults of ISSN

Enable/Disable ISSN



0421020

Enable ISSN



0421010

**** Disable ISSN**



0006000

**** Exit Setup**



0006010

Enter Setup

Add-On Code

An ISSN barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



0421030

Enable 2-Digit Add-On Code



0421040

**** Disable 2-Digit Add-On Code**



0421050

Enable 5-Digit Add-On Code



0421060

**** Disable 5-Digit Add-On Code**

Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code: The scanner decodes a mix of ISSN barcodes with and without 2-digit/5-digit add-on codes.

Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code: The scanner decodes ISSN and ignores the add-on code when presented with an ISSN plus add-on barcode. It can also decode ISSN barcodes without add-on codes.

Add-On Code Required

When **ISSN Add-On Code Required** is selected, the scanner will only read ISSN barcodes that contain add-on codes.



0421070

ISSN Add-On Code Required



0421080

**** ISSN Add-On Code Not Required**



0006000

**** Exit Setup**



0006010

Enter Setup

ISBN

Restore Factory Default



0416000

Restore the Factory Defaults of ISBN

Enable/Disable ISBN



0416020

**** Enable ISBN**



0416010

Disable ISBN

Set ISBN Format



0416030

**** ISBN-13**



0416040

ISBN-10



0006000

**** Exit Setup**



0006010

Enter Setup

Add-On Code

An ISBN barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



0416050

Enable 2-Digit Add-On Code



0416060

**** Disable 2-Digit Add-On Code**



0416070

Enable 5-Digit Add-On Code



0416080

**** Disable 5-Digit Add-On Code**

Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code: The scanner decodes a mix of ISBN barcodes with and without 2-digit/5-digit add-on codes.

Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code: The scanner decodes ISBN and ignores the add-on code when presented with an ISBN plus add-on barcode. It can also decode ISBN barcodes without add-on codes.

Add-On Code Required

When **ISBN Add-On Code Required** is selected, the scanner will only read ISBN barcodes that contain add-on codes.



0416090

ISBN Add-On Code Required



0416100

**** ISBN Add-On Code Not Required**



0006000

**** Exit Setup**



0006010
Enter Setup

UPC-E

Restore Factory Defaults



Restore the Factory Defaults of UPC-E

Enable/Disable UPC-E



**** Enable UPC-E**



Disable UPC-E

Transmit Check Digit



**** Transmit UPC-E Check Digit**



Do Not Transmit UPC-E Check Digit



0006000
**** Exit Setup**



0006010

Enter Setup

Add-On Code

A UPC-E barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



0403060

Enable 2-Digit Add-On Code



0403050

**** Disable 2-Digit Add-On Code**



0403080

Enable 5-Digit Add-On Code



0403070

**** Disable 5-Digit Add-On Code**

Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code: The scanner decodes a mix of UPC-E barcodes with and without 2-digit/5-digit add-on codes.

Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code: The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus add-on barcode. It can also decode UPC-E barcodes without add-on codes.

Add-On Code Required

When **UPC-E Add-On Code Required** is selected, the scanner will only read UPC-E barcodes that contain add-on codes.



0403130

UPC-E Add-On Code Required



0403140

**** UPC-E Add-On Code Not Required**



0006000

**** Exit Setup**



0006010
Enter Setup

Transmit System Character “0”

The first character of UPC-E barcode is the system character “0”.



**** Transmit System Character “0”**



Do Not Transmit System Character “0”

UPC-E Extension

Disable UPC-E Extend: Transmit UPC-E barcodes as is.

Enable UPC-E Extend: Extend UPC-E barcodes to make them compatible in length to UPC-A.



Enable UPC-E Extend



**** Disable UPC-E Extend**



0006000
**** Exit Setup**



0006010

Enter Setup

UPC-A

Restore Factory Defaults



0404000

Restore the Factory Defaults of UPC-A

Enable/Disable UPC-A



0404020

**** Enable UPC-A**



0404010

Disable UPC-A

Transmit Check Digit



0404040

**** Transmit UPC-A Check Digit**



0404030

Do Not Transmit UPC-A Check Digit



0006000

**** Exit Setup**



0006010
Enter Setup

Add-On Code

A UPC-A barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



Enable 2-Digit Add-On Code



**** Disable 2-Digit Add-On Code**



Enable 5-Digit Add-On Code



**** Disable 5-Digit Add-On Code**

Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code: The scanner decodes a mix of UPC-A barcodes with and without 2-digit/5-digit add-on codes.

Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code: The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus add-on barcode. It can also decode UPC-A barcodes without add-on codes.

Add-On Code Required

When **UPC-A Add-On Code Required** is selected, the scanner will only read UPC-A barcodes that contain add-on codes.



UPC-A Add-On Code Required



**** UPC-A Add-On Code Not Required**



0006000
**** Exit Setup**



0006010

Enter Setup

Transmit Preamble Character “0”



0404100

Transmit Preamble Character “0”



0404090

**** Do not Transmit Preamble Character “0”**

Note: The preamble character “0” usually does not appear in printed UPC-A barcodes.



0006000

**** Exit Setup**



0006010
Enter Setup

Interleaved 2 of 5

Restore Factory Defaults



0405000
Restore the Factory Defaults of Interleaved 2 of 5

Enable/Disable Interleaved 2 of 5



0405020
** Enable Interleaved 2 of 5



0405010
Disable Interleaved 2 of 5

Set Length Range for Interleaved 2 of 5



0405030
Set the Minimum Length



0405040
Set the Maximum Length



0006000
** Exit Setup



0006010

Enter Setup

Check Digit Verification

A check digit is optional for Interleaved 2 of 5 and can be added as the last digit. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Interleaved 2 of 5 barcodes as is.

Do Not Transmit Check Digit After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check digit algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Digit After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check digit algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



0405050

**** Disable**



0405060

Do Not Transmit Check Digit After Verification



0405070

Transmit Check Digit After Verification



0006000

**** Exit Setup**



0006010

Enter Setup

Disable/Enable Febraban



0405280

**** Disable Febraban**



0405290

Enable Febraban, Do Not Expand



0405300

Enable Febraban, Expand



0006000

**** Exit Setup**



0006010

Enter Setup

ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check digit.



0405260

Restore the Factory Defaults of ITF-14



0405080

Disable ITF-14



0405090

** Enable ITF-14 But Do Not Transmit Check Digit



0405100

Enable ITF-14 and Transmit Check Digit

Note: It is advisable not to enable ITF-14 and Interleaved 2 of 5 at the same time.



0006000

** Exit Setup



0006010

Enter Setup

ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check digit.



0405270

Restore the Factory Defaults of ITF-6



0405110

**** Disable ITF-6**



0405120

Enable ITF-6 But Do Not Transmit Check Digit



0405130

Enable ITF-6 and Transmit Check Digit

Note: It is advisable not to enable ITF-6 and Interleaved 2 of 5 at the same time.



0006000

**** Exit Setup**



0006010

Enter Setup

Matrix 2 of 5

Restore Factory Defaults



0406000

Restore the Factory Defaults of Matrix 2 of 5

Enable/Disable Matrix 2 of 5



0406020

Enable Matrix 2 of 5



0406010

**** Disable Matrix 2 of 5**

Set Length Range for Matrix 2 of 5



0406030

Set the Minimum Length



0406040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Check Digit Verification



0406050

Disable



0406060

**** Do Not Transmit Check Digit After Verification**



0406070

Transmit Check Digit After Verification



0006000

**** Exit Setup**



0006010

Enter Setup

Industrial 2 of 5

Restore Factory Defaults



0417000

Restore the Factory Defaults of Industrial 2 of 5

Enable/Disable Industrial 2 of 5



0417020

**** Enable Industrial 2 of 5**



0417010

Disable Industrial 2 of 5

Set Length Range for Industrial 2 of 5



0417030

Set the Minimum Length



0417040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Check Digit Verification



0417050

**** Disable**



0417070

Transmit Check Digit After Verification



0417060

Do Not Transmit Check Digit After Verification



0006000

**** Exit Setup**



0006010

Enter Setup

Standard 2 of 5 (IATA 2 of 5)

Restore Factory Defaults



0418000

Restore the Factory Defaults of Standard 25

Enable/Disable Standard 25



0418020

** Enable Standard 25



0418010

Disable Standard 25

Set Length Range for Standard 25



0418030

Set the Minimum Length



0418040

Set the Maximum Length



0006000

** Exit Setup



0006010

Enter Setup

Check Digit Verification



0418050

**** Disable**



0418070

Transmit Check Digit After Verification



0418060

Do Not Transmit Check Digit After Verification



0006000

**** Exit Setup**



0006010

Enter Setup

Code 39

Restore Factory Defaults



0408000

Restore the Factory Defaults of Code 39

Enable/Disable Code 39



0408020

**** Enable Code 39**



0408010

Disable Code 39

Transmit Start/Stop Character



0408090

Transmit Start/Stop Character



0408080

**** Do not Transmit Start/Stop Character**



0006000

**** Exit Setup**



0006010

Enter Setup

Set Length Range for Code 39



0408030

Set the Minimum Length



0408040

Set the Maximum Length

Check Digit Verification



0408050

**** Disable**



0408070

Transmit Check Digit After Verification



0408060

Do Not Transmit Check Digit After Verification

Enable/Disable Code 39 Full ASCII

The scanner can be configured to identify all ASCII characters by scanning the appropriate barcode below.



0408110

**** Enable Code 39 Full ASCII**



0408100

Disable Code 39 Full ASCII



0006000

**** Exit Setup**



0006010

Enter Setup

Convert Code 39 to Code 32

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable converting Code 39 to Code 32. Code 39 must be enabled and Code 39 check digit verification must be disabled for this parameter to function.



0408120

**** Disable Convert Code 39 to Code 32**



0408130

Enable Convert Code 39 to Code 32

Code 32 Prefix

Scan the appropriate bar code below to enable or disable adding the prefix character "A" to all Code 32 barcodes. Convert Code 39 to Code 32 must be enabled for this parameter to function.



0408140

**** Disable Code 32 Prefix**



0408150

Enable Code 32 Prefix



0006000

**** Exit Setup**



0006010

Enter Setup

Codabar

Restore Factory Defaults



0409000

Restore the Factory Defaults of Codabar

Enable/Disable Codabar



0409020

**** Enable Codabar**



0409010

Disable Codabar

Set Length Range for Codabar



0409030

Set the Minimum Length



0409040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Check Digit Verification



0409050

**** Disable**



0409070

Transmit Check Digit After Verification



0409060

Do Not Transmit Check Digit After Verification

Transmit Start/Stop Character



0409090

Transmit Start/Stop Character



0409080

**** Do not Transmit Start/Stop Character**



0006000

**** Exit Setup**



0006010

Enter Setup

Start/Stop Character Format

You can choose your desired start/stop character format by scanning the appropriate barcode below.



0409100

**** ABCD/ABCD as the Start/Stop Character**



0409110

ABCD/TN*E as the Start/Stop Character



0409120

Start/Stop Character in Uppercase



0409130

Start/Stop Character in Lowercase



0006000

**** Exit Setup**



0006010

Enter Setup

Code 93

Restore Factory Defaults



0410000

Restore the Factory Defaults of Code 93

Enable/Disable Code 93



0410020

**** Enable Code 93**



0410010

Disable Code 93

Set Length Range for Code 93



0410030

Set the Minimum Length



0410040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Check Digit Verification



0410050

Disable



0410060

**** Do Not Transmit Check Digit After Verification**



0410070

Transmit Check Digit After Verification



0006000

**** Exit Setup**



0006010

Enter Setup

GS1-Databar (RSS)

Restore Factory Defaults



0413000

Restore the Factory Defaults of GS1-Databar

Enable/Disable GS1 Databar



0413020

**** Enable GS1-DataBar**



0413010

Disable GS1-DataBar

Transmit Application Identifier "01"



0413060

**** Transmit Application Identifier "01"**



0413050

Do Not Transmit Application Identifier "01"



0006000

**** Exit Setup**



0006010

Enter Setup

Code 11

Restore Factory Defaults



0415000

Restore the Factory Defaults of Code 11

Enable/Disable Code 11



0415020

**** Enable Code 11**



0415010

Disable Code 11

Set Length Range for Code 11



0415030

Set the Minimum Length



0415040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Transmit Check Digit



0415120

Transmit Check Digit



0415110

** Do Not Transmit Check Digit

Check Digit Verification



0415050

Disable



0415060

** One Check Digit, MOD11



0415070

Two Check Digits, MOD11/MOD11



0415080

Two Check Digits, MOD11/MOD9



0415090

One Check Digit, MOD11 (Len<=10)
Two Check Digits, MOD11/MOD11 (Len>10)



0415100

One Check Digit, MOD11 (Len<=10)
Two Check Digits, MOD11/MOD9 (Len>10)



0006000

** Exit Setup



0006010

Enter Setup

Plessey

Restore Factory Defaults



0419000

Restore the Factory Defaults of Plessey

Enable/Disable Plessey



0419020

** Enable Plessey



0419010

Disable Plessey

Set Length Range for Plessey



0419030

Set the Minimum Length



0419040

Set the Maximum Length



0006000

** Exit Setup



0006010

Enter Setup

Check Digit Verification



0419050

Disable



0419060

**** Do Not Transmit Check Digit After Verification**



0419070

Transmit Check Digit After Verification



0006000

**** Exit Setup**



0006010

Enter Setup

MSI-Plessey

Restore Factory Defaults



0420000

Restore the Factory Defaults of MSI-Plessey

Enable/Disable MSI-Plessey



0420020

**** Enable MSI-Plessey**



0420010

Disable MSI-Plessey

Set Length Range for MSI-Plessey



0420030

Set the Minimum Length



0420040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Transmit Check Digit



0420100

Transmit Check Digit



0420090

**** Do Not Transmit Check Digit**

Check Digit Verification



0420050

Disable



0420060

**** One Check Digit, MOD10**



0420070

Two Check Digits, MOD10/MOD10



0420080

Two Check Digits, MOD10/MOD11



0006000

**** Exit Setup**



0006010
Enter Setup

2D Symbolologies

PDF 417

Restore Factory Defaults



Restore the Factory Defaults of PDF 417

Enable/Disable PDF 417



** Enable PDF 417



Disable PDF 417

Set Length Range for PDF 417



Set the Minimum Length



Set the Maximum Length



** Exit Setup



0006010

Enter Setup

PDF 417 Twin Code

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. Two of them must have the same direction and similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

Single PDF417 Only: Read either PDF417 code.

Twin PDF417 Only: Read both PDF417 codes.

Both Single & Twin: Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



0501070

**** Single PDF417 Only**



0501080

Twin PDF417 Only



0501090

Both Single & Twin

Character Encoding



0501350

**** Default Character Encoding**



0501351

UTF-8



0006000

**** Exit Setup**



0006010

Enter Setup

QR Code

Restore Factory Defaults



0502000

Restore the Factory Defaults of QR Code

Enable/Disable QR Code



0502020

**** Enable QR Code**



0502010

Disable QR Code

Set Length Range for QR Code



0502030

Set the Minimum Length



0502040

Set the Maximum Length

Micro QR



0502110

**** Enable Micro QR**



0502100

Disable Micro QR



0006000

**** Exit Setup**



0006010

Enter Setup

QR Twin Code

QR twin code is 2 QR barcodes paralleled vertically or horizontally. Two of them must have the same direction and similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

Single QR Only: Read either QR code.

Twin QR Only: Read both QR codes.

Both Single & Twin: Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



0502070

**** Single QR Only**



0502080

Twin QR Only



0502090

Both Single & Twin

Character Encoding



0502160

**** Default Character Encoding**



0502161

UTF-8



0006000

**** Exit Setup**



0006010

Enter Setup

Data Matrix

Restore Factory Defaults



0504000

Restore the Factory Defaults of Data Matrix

Enable/Disable Data Matrix



0504020

**** Enable Data Matrix**



0504010

Disable Data Matrix

Set Length Range for Data Matrix



0504030

Set the Minimum Length



0504040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Rectangular Barcode



0504110

**** Enable Rectangular Barcode**



0504100

Disable Rectangular Barcode

Mirror Image



0504331

**** Decode Mirror Images**



0504330

Do Not Decode Mirror Images



0006000

**** Exit Setup**



0006010
Enter Setup

Data Matrix Twin Code

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. Two of them must have the same direction and similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

Single Data Matrix Only: Read either Data Matrix code.

Twin Data Matrix Only: Read both Data Matrix codes. Transmission order: Data Matrix code on the left (in the upper position) followed by the one on the right (in the lower position).

Both Single & Twin: Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



**** Single Data Matrix Only**



Twin Data Matrix Only



Both Single & Twin

Character Encoding



**** Default Character Encoding**



UTF-8



**** Exit Setup**



0006010

Enter Setup

Chinese Sensible Code

Restore Factory Defaults



0508000

Restore the Factory Defaults of Chinese Sensible Code

Enable/Disable Chinese Sensible Code



0508020

Enable Chinese Sensible Code



0508010

**** Disable Chinese Sensible Code**

Set Length Range for Chinese Sensible Code



0508030

Set the Minimum Length



0508040

Set the Maximum Length



0006000

**** Exit Setup**



0006010

Enter Setup

Chapter 9 Image Control

Image Flipping

You may flip the image captured by the scanner to meet actual need by scanning the appropriate barcode on the next page. The following figures illustrate original image and three flipped images.



Original Image



Image Flipped Horizontally



Image Flipped Vertically



Image Flipped Horizontally and Vertically



0006000

** Exit Setup



0006010

**Enter
Setup**

Flip



0202000

**** Do Not Flip**



0202030

Flip Vertically



0202031

Flip Horizontally



0202032

Flip Horizontally and Vertically

Flip Vertically



0202033

Flip Vertically



0202034

Do Not Flip Vertically

Flip Horizontally



0202035

Flip Horizontally



0202036

Do Not Flip Horizontally



0006000

**** Exit Setup**



0006010
Enter Setup

Chapter 10 Data Formatter

Introduction

You may use the Data Formatter to modify the scanner's output. For example, you can use the Data Formatter to insert characters at certain points in barcode data or to suppress/ replace/ send certain characters in barcode data as it is scanned.

Normally, when you scan a barcode, it gets outputted automatically; however, when you create a format, you must use a "send" command (see the "**Send Commands**" section in this chapter) within the format programming to output data. The maximum size of formatter commands in a data format is 112 characters. By default, the data formatter is disabled. Enable it when required. If you have changed data format settings, and wish to clear all formats and return to the factory defaults, scan the **Default Data Format** code below.



**** Default Data Format**

Add a Data Format

Data format is used to edit barcode data only. You can program up to four data formats, i.e. Format_0, Format_1, Format_2 and Format_3. When you create a data format, you must specify the application scope of your data format (such as barcode type and data length) and include formatter commands. When scanned data does not match your data format requirements, you will hear the non-match error beep (if the non-match error beep is ON).

There are two methods to program a data format: Programming with barcodes and programming with a batch command.



**** Exit Setup**



0006010

Enter Setup

Programming with Barcodes

The following explains how to program a data format by scanning the specific barcodes. Scanning any irrelevant barcode or failing to follow the setting procedure will result in programming failure. To find the alphanumeric barcodes needed to create a data format, see **Appendix 6: Digit Barcodes**.

Step 1: Scan the **Enter Setup** barcode.

Step 2: Scan the **Add Data Format** barcode.



0323000

Add Data Format

Step 3: Select data format.

Scan a numeric barcode **0** or **1** or **2** or **3** to set this to Format_0 or Format_1 or Format_2 or Format_3.

Step 4: Select formatter command type.

Specify what type of formatter commands will be used. Scan a numeric barcode “6” to select formatter command type 6. (See the “**Formatter Command Type 6**” section in this chapter for more information)

Step 5: Set interface type

Scan **999** for any interface type.

Step 6: Set Symbology ID Number

Refer to **Appendix 10: Symbology ID Number** and find the ID number of the symbology to which you want to apply the data format. Scan three numeric barcodes for the symbology ID number. If you wish to create a data format for all symbologies, scan **999**.

Step 7: Set barcode data length

Specify what length of data will be acceptable for this symbology. Scan the four numeric barcodes that represent the data length. 9999 is a universal number, indicating all lengths. For example, 32 characters should be entered as 0032.



0006000

**** Exit Setup**



0006010
Enter Setup

Step 8: Enter formatter command

Refer to the “**Data Formatter Commands**” section in this chapter. Scan the alphanumeric barcodes that represent the command you need to edit data. For example, when a command is F141, you should scan F141. A command can contain up to 112 characters.

Step 9: Scan the **Save** barcode from **Appendix 7: Save/Cancel Barcodes** to save your data format.

Example: Program format_0 using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by “A”.

- | | |
|---|--|
| 1. Scan the Enter Setup barcode | Enter the Setup mode |
| 2. Scan the Add Data Format barcode | Add a data format |
| 3. Scan the 0 barcode | Select format_0 |
| 4. Scan the 6 barcode | Select formatter command type 6 |
| 5. Scan the 9 barcode three times | All interface types applicable |
| 6. Scan the barcodes 002 | Only Code 128 applicable |
| 7. Scan the barcodes 0010 | Only a length of 10 characters applicable |
| 8. Scan the alphanumeric barcodes F141 | Send all characters followed by “A” (hex: 41). |
| 9. Scan the Save barcode | Save the data format. |



0006000
** Exit Setup



0006010

Enter Setup

Programming with a Batch Command

A data format can also be created by a batch command sent from the host device.

Syntax: "nls0323000" + "=" + Double Quotation Mark (") + Parameter Value + Double Quotation Mark (")

Parameter Value consists of the following elements:

Data format: 0~3 (1 character). 0, 1, 2 and 3 represent Format_0, Format_1, Format_2 and Format_3 respectively.

Formatter command type: 6 (1 character).

Interface type: 999 (3 characters).

Symbology ID Number: The ID number of the symbology to which you want to apply the data format (3 characters). 999 indicates all symbologies.

Data length: The length of data that will be acceptable for this symbology (4 characters). 9999 indicates all lengths. For example, 32 characters should be entered as 0032.

Formatter commands: The command string used to edit data (max. 112 characters). For more information, see the "**Formatter Command Type 6**" section.

Note: A batch command used to create a data format must conform to the syntax above. Returned value 0x06 indicates success; returned value 0x15 indicates failure.

Example: Program format_0 using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by "A".

Batch command: nls0323000="069990020010F141"



0006000

** Exit Setup



0006010

Enter Setup

Enable Data Format

After enabling the Data Formatter, you may select a data format you want to use by scanning the appropriate barcode below.



0323030

**** Format_0**

0323031

Format_1

0323032

Format_2

0323033

Format_3

Change Data Format for a Single Scan

You can switch between data formats for a single scan. The next barcode is scanned using the data format selected here, then reverts to the format you have selected above. For example, you may have set your scanner to the data format you saved as Format_3. You can switch to Format_1 for a single trigger pull by scanning the **Single Scan – Format_1** barcode below. The next barcode that is scanned uses Format_1, then reverts back to Format_3.

Note: This setting will be lost by removing power from the scanner, or turning off/ rebooting the device.



0323050

Single Scan – Format_0

0323051

Single Scan – Format_1

0323052

Single Scan – Format_2

0323053

Single Scan – Format_3

0006000

**** Exit Setup**



0006010

Enter Setup

Enable/Disable Data Formatter

When Data Formatter is disabled, the data format you have enabled becomes invalid.



0323020

**** Disable Data Formatter**

You may wish to require the data to conform to a data format you have created. The following settings can be applied to your data format:

Enable Data Formatter, Required, Keep Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

Enable Data Formatter, Required, Drop Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

Enable Data Formatter, Not Required, Keep Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).

Enable Data Formatter, Not Required, Drop Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted. Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).



0006000

**** Exit Setup**



0006010

Enter Setup



0323040

Enable Data Formatter, Required, Keep Prefix/Suffix



0323041

Enable Data Formatter, Required, Drop Prefix/Suffix



0323042

Enable Data Formatter, Not Required, Keep Prefix/Suffix



0323043

Enable Data Formatter, Not Required, Drop Prefix/Suffix

Non-Match Error Beep

If Non-Match Error Beep is turn ON, the scanner generates an error beep when a barcode is encountered that does not match your required data format.



0323060

**** Non-Match Error Beep ON**

0323061

Non-Match Error Beep OFF

Clear Data Format

There are two methods to remove data format from your scanner:

Delete one data format: Scan the **Clear One** barcode, a numeric barcode (0-3) and the **Save** barcode. For example, to delete Format_2, you should scan the **Clear One** barcode, the **3** barcode and the **Save** barcode.

Delete all data formats: Scan the **Clear All** barcode.



0323011

Clear All

0323010

Clear One

0006000

**** Exit Setup**



0006010

Enter Setup

Formatter Command Type 6

When working with the Data Formatter, a virtual cursor is moved along your input data string. The following commands are used to both move this cursor to different positions, and to select, replace, and insert data into the final output. For the hex value of ASCII characters involved in the commands, refer to **Appendix 4: ASCII Table**.

Send Commands

F1 Send all characters

Syntax=F1xx (xx: The insert character's hex value)

Include in the output message all of the characters from the input message, starting from current cursor position, followed by an insert character.

F2 Send a number of characters

Syntax=F2nnxx (nn: The numeric value (00-99) for the number of characters; xx: The insert character's hex value)

Include in the output message a number of characters followed by an insert character. Start from the current cursor position and continue for "nn" characters or through the last character in the input message, followed by character "xx."

F2 Example: Send a number of characters



1234567890ABCDEFGHIJ

Send the first 10 characters from the barcode above, followed by a carriage return.

Command string: **F2100D**

F2 is the "Send a number of characters" command

10 is the number of characters to send

0D is the hex value for a CR

The data is output as: **1234567890**

<CR>



0006000

** Exit Setup



0006010
Enter Setup

F3 Send all characters up to a particular character

Syntax=F3ssxx (ss: The particular character's hex value; xx: The insert character's hex value)

Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the particular character "ss," followed by character "xx." The cursor is moved forward to the "ss" character.

F3 Example: Send all characters up to a particular character



Using the barcode above, send all characters up to but not including "D," followed by a carriage return.

Command string: **F3440D**

F3 is the "Send all characters up to a particular character" command

44 is the hex value for a "D"

0D is the hex value for a CR

The data is output as: **1234567890ABC**

<CR>

E9 Send all but the last characters

Syntax=E9nn (nn: The numeric value (00-99) for the number of characters that will not be sent at the end of the message)

Include in the output message all but the last "nn" characters, starting from the current cursor position. The cursor is moved forward to one position past the last input message character included.

F4 Insert a character multiple times

Syntax=F4xxnn (xx: The insert character's hex value; nn: The numeric value (00-99) for the number of times it should be sent)

Send "xx" character "nn" times in the output message, leaving the cursor in the current position.



0006000
** Exit Setup



0006010

Enter Setup

E9 and F4 Example: Send all but the last characters, followed by 2 tabs



1234567890ABCDEFGHIJ

Send all characters except for the last 8 from the barcode above, followed by 2 tabs.

Command string: **E908F40902**

E9 is the “Send all but the last characters” command

08 is the number of characters at the end to ignore

F4 is the “Insert a character multiple times” command

09 is the hex value for a horizontal tab

02 is the number of time the tab character is sent

The data is output as: **1234567890AB<tab><tab>**

B3 Insert symbology name

Insert the name of the barcode’s symbology in the output message, without moving the cursor.

B4 Insert barcode length

Insert the barcode’s length in the output message, without moving the cursor. The length is expressed as a numeric string and does not include leading zeros.



0006000

** Exit Setup



0006010
Enter Setup

B3 and B4 Example: Insert the symbology name and length



Send the symbology name and length before the barcode data from the barcode above. Break up these insertions with spaces. End with a carriage return.

Command string: **B3F42001B4F42001F10D**

B3 is the “Insert symbology name” command

F4 is the “Insert a character multiple times” command

20 is the hex value for a space

01 is the number of time the space character is sent

B4 is the “Insert barcode length” command

F4 is the “Insert a character multiple times” command

20 is the hex value for a space

01 is the number of time the space character is sent

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as: **Code128 20 1234567890ABCDEFGHIJ**

<CR>

Move Commands

F5 Move the cursor forward a number of characters

Syntax=F5nn (nn: The numeric value (00-99) for the number of characters the cursor should be moved ahead)

Move the cursor ahead “nn” characters from current cursor position.



0006000
** Exit Setup



0006010

Enter Setup

F5 Example: Move the cursor forward and send the data



1234567890ABCDEFGHIJ

Move the cursor forward 3 characters, then send the rest of the barcode data from the barcode above. End with a carriage return.

Command string: **F503F10D**

F5 is the "Move the cursor forward a number of characters" command

03 is the number of characters to move the cursor

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **4567890ABCDEFGHIJ**

<CR>

F6 Move the cursor backward a number of characters

Syntax=F6nn (nn: The numeric value (00-99) for the number of characters the cursor should be moved back)

Move the cursor back "nn" characters from current cursor position.

F7 Move the cursor to the beginning

Syntax=F7

Move the cursor to the first character in the input message.

EA Move the cursor to the end

Syntax=EA

Move the cursor to the last character in the input message.



0006000

** Exit Setup



0006010
Enter Setup

Search Commands

F8 Search forward for a character

Syntax=F8xx (xx: The search character's hex value)

Search the input message forward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character.

F8 Example: Send barcode data that starts after a particular character



Search for the letter "D" in barcodes and send all the data that follows, including the "D". Using the barcode above:

Command string: **F844F10D**

F8 is the "Search forward for a character" command

44 is the hex value for "D"

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **DEFGHIJ**

<CR>

F9 Search backward for a character

Syntax=F9xx (xx: The search character's hex value)

Search the input message backward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character.



0006000
**** Exit Setup**



0006010

Enter Setup

B0 Search forward for a string

Syntax=B0nnnnS (nnnn: The string length (up to 9999); S: The ASCII hex value of each character in the string)

Search forward for “S” string from the current cursor position, leaving cursor pointing to “S” string. For example, B0000454657374 will search forward for the first occurrence of the 4-character string “Test.”

B0 Example: Send barcode data that starts after a string of characters



1234567890ABCDEFGHIJ

Search for the letters “FGH” in barcodes and send all the data that follows, including “FGH.” Using the barcode above:

Command string: **B00003464748F10D**

B0 is the “Search forward for a string” command

0003 is the string length (3 characters)

46 is the hex value for “F”

47 is the hex value for “G”

48 is the hex value for “H”

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as: **FGHIJ**

<CR>

B1 Search backward for a string

Syntax=B1nnnnS (nnnn: The string length (up to 9999); S: The ASCII hex value of each character in the string)

Search backward for “S” string from the current cursor position, leaving cursor pointing to “S” string. For example, B0000454657374 will search backward for the first occurrence of the 4-character string “Test.”



0006000

** Exit Setup



0006010
Enter Setup

E6 Search forward for a non-matching character

Syntax=E6xx (xx: The search character's hex value)

Search the input message forward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character.

E6 Example: Remove zeros at the beginning of barcode data



This example shows a barcode that has been zero filled. You may want to ignore the zeros and send all the data that follows. E6 searches forward for the first character that is not zero, then sends all the data after, followed by a carriage return. Using the barcode above:

Command string: **E630F10D**

E6 is the "Search forward for a non-matching character" command

30 is the hex value for 0

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **37692**

<CR>

E7 Search backward for a non-matching character

Syntax=E7xx (xx: The search character's hex value)

Search the input message backward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character.



0006000
**** Exit Setup**



0006010

Enter Setup

Miscellaneous Commands

FB Suppress characters

Syntax=FBnnxxyy..zz (nn: The numeric value (00-15) for the number of suppressed characters; xxyy..zz: The hex value of the characters to be suppressed)

Suppress all occurrences of up to 15 different characters, starting at the current cursor position, as the cursor is advanced by other commands.

FB Example: Remove spaces in barcode data



345 678 90

This example shows a barcode that has spaces in the data. You may want to remove the spaces before sending the data. Using the barcode above:

Command string: **FB0120F10D**

FB is the "Suppress characters" command

01 is the number of the characters to be suppressed

20 is the hex value for a space

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **34567890**

<CR>

E4 Replace characters

Syntax=E4nnxx₁xx₂yy₁yy₂...zz₁zz₂ (nn: The total count of the number of characters (characters to be replaced plus replacement characters; xx₁: The characters to be replaced, xx₂: The replacement characters, continuing through zz₁ and zz₂)

Replaces up to 15 characters in the output message, without moving the cursor.



0006000

** Exit Setup



0006010
Enter Setup

E4 Example: Replace zeros with CRs in barcode data



If the barcode has characters that the host application does not want included, you can use the E4 command to replace those characters with something else. In this example, you will replace the zeros in the barcode above with carriage returns.

Command string: **E402300DF10D**

E4 is the "Replace characters" command

02 is the total count of characters to be replaced, plus the replacement characters (0 is replaced by CR, so total characters=2)

30 is the hex value for 0

0D is the hex value for a CR (the character that will replace the 0)

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **1234**

5678

ABC

<CR>



0006000
**** Exit Setup**

Chapter 11 Troubleshooting

FAQ

Problem: Some barcodes cannot be read.

Solution:

1. Find out the barcode type and verify that the barcode type is enabled. If the barcode parameters include check digit verification, select the Disable option.
2. If you do not know the barcode type, enable all symbologies.
3. If they are inverse barcodes (bright images on a dark background), enable the Video Reverse feature.

Problem: Incorrect output.

Solution:

1. If this problem happens to all barcodes and additional characters appear before/after barcode data, disable all prefix/suffix.
2. If this problem only happens to some barcodes and matches one of the following situations:
 - a) incomplete barcode data: Enable the check digit verification.
 - b) both the first and last characters are asterisks (*): Disable the transmission of start/stop characters of Code 39.
 - c) "a" transmitted as "+A": Enable Code 39 Full ASCII.

Problem: Barcodes can be read, but cannot be displayed.

Solution: Verify that the serial port parameter (such as baud rate, data bit and stop bit) settings match the host requirements.

Problem: Illumination and aiming beams are OFF.

Solution:

1. Verify that the scanner is properly powered up.
2. Send “?” to the scanner. If the scanner returns a reply of “!”, then send programming commands to turn on illumination and aimer.

Problem: Carriage Return/Line Feed settings.

Solution: See the “Terminating Character Suffix” section in Chapter 7.

Appendix

Appendix 1: Factory Defaults Table

Parameter		Factory Default	Remark
Programming Barcode			
Barcode Programming		Disabled	
Programming Barcode Data		Do not send	
Communication Settings			
RS-232	Baud Rate	9600	
	Parity Check	None	
	Data Bits	8	
	Stop Bits	1	
	Hardware Flow Control	No flow control	
HID-KBW	Polling Rate	1ms	
	USB Country Keyboard Type	U.S.	
	Convert Case	No conversion	
	Inter-Keystroke Delay	0ms	
	Beep on Unknown Character	Do not beep	
	Emulate ALT + Keypad	Disabled	
	Function Key Mapping	Disabled	
	Emulate Numeric Keypad	Disabled	
	Code Page	Windows 1252 (Latin I)	
PS/2	External Keyboard	Connected	
Scan Mode			
Default Scan Mode		Manual mode	Options: Batch mode, Manual mode, Sense mode, Continuous mode.

Parameter		Factory Default	Remark
Manual Mode	Decode Session Timeout	3,000ms	Applicable to a Manual mode, Sense mode, Continuous mode. 0~3,600,000ms
	Trigger Condition	Level trigger	
	Auto Sleep	Disabled	
	Time Period from Idle to Sleep	500ms	0~65,535ms
	Timeout between Decodes (Same Barcode)	Disabled 1,500ms	 0~65,535ms
Sense Mode	Decode Session Timeout	3,000ms	Applicable to Manual mode, Sense mode, Continuous mode. 0~3,600,000ms
	Image Stabilization Timeout	500ms	0~1,600ms
	Operation after Good Read	Pause after good read	
	Timeout between Decodes (Same Barcode)	Disabled 1,500ms	 0~65,535ms
	Threshold Value of Illumination Change	2	1~20
Continuous Mode	Decode Session Timeout	3,000ms	Applicable to Manual mode, Sense mode, Continuous mode. 0~3,600,000ms
	Timeout between Decodes	1000ms	0~65,535ms
	Timeout between Decodes (Same Barcode)	Disabled	
		1,500ms	0~65,535ms
Scanning Preferences			
Decode Area		Whole Area Decoding	
Central Area		20%	
Illumination & Aiming			
Illumination		Normal	
Aiming		Normal	

Parameter		Factory Default	Remark
Beep & LED Notifications			
Startup Beep		Enabled	
Good Read Beep for Non-Programming Barcode	Notification	Enabled	
	Beep Type	Type 3	
	Beep Volume	Loud	
Good Read Beep for Programming Barcode		Enabled	
Good Read LED		Enabled	
NGR (Not Good Read) Message		Do not transmit	
		None	
Prefix & Suffix			
Prefix Sequence		Custom Prefix+Code ID+AIM ID	
Custom Prefix		Disabled	
		None	
AIM ID Prefix		Disabled	
Code ID Prefix		Disabled	
Custom Suffix		Disabled	
		None	
Terminating Character Suffix		Enabled	
		0x0D	Carriage Return
Image Control			
Image Flipping		Do not flip	
Data Formatter			
Data Formatter		Disabled	
Enable Data Format		Format_0	
Non-Match Error Beep		On	

Parameter	Factory Default	Remark
Symbologies		
Video Reverse	Disabled	Applicable to all symbologies.
Code 128		
Code 128	Enabled	
Maximum Length	127	
Minimum Length	1	
GS1-128 (UCC/EAN-128)		
GS1-128	Enabled	
Maximum Length	127	
Minimum Length	1	
AIM-128		
AIM-128	Enabled	
Maximum Length	127	
Minimum Length	1	
EAN-8		
EAN-8	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Extend to EAN-13	Disabled	
EAN-13		
EAN-13	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
ISSN		
ISSN	Disabled	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	

Parameter	Factory Default	Remark
ISBN		
ISBN	Enabled	
ISBN Format	ISBN-13	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
UPC-E		
UPC-E	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Extend to UPC-A	Disabled	
System Character "0"	Transmit	
UPC-A		
UPC-A	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Preamble Character "0"	Do not transmit	
Interleaved 2 of 5		
Interleaved 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	100	
Minimum Length	6	
Febraban	Disabled	
ITF-6		
ITF-6	Disabled	
Check Digit	Do not transmit	

Parameter	Factory Default	Remark
ITF-14		
ITF-14	Enabled	
Check Digit	Do not transmit	
Matrix 2 of 5		
Matrix 2 of 5	Disabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
Industrial 2 of 5		
Industrial 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
Standard 2 of 5		
Standard 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
Code 39		
Code 39	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Start/Stop Character	Do not transmit	
Code 39 Full ASCII	Enabled	
Convert Code 39 to Code 32	Disabled	
Code 32 Prefix	Disabled	
Maximum Length	127	
Minimum Length	2	

Parameter	Factory Default	Remark
Codabar		
Codabar	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Start/Stop Character	Do not transmit	
Start/Stop Character Format	ABCD/ABC	
Maximum Length	127	
Minimum Length	2	
Code 93		
Code 93	Enabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	3	
GS1 Databar		
GS1 Databar	Enabled	
Application Identifier "01"	Transmit	
Code 11		
Code 11	Enabled	
Check Digit Verification	One check digit,	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	2	
Plessey		
Plessey	Enabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	1	

Parameter	Factory Default	Remark
MSI-Plessey		
MSI-Plessey	Enabled	
Check Digit Verification	One check digit, MOD10	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	2	
PDF 417		
PDF 417	Enabled	
Maximum Length	2710	
Minimum Length	1	
PDF 417 Twin Code	Read single PDF417 only	
Character Encoding	Default Character Encoding	
QR Code		
QR Code	Enabled	
Micro QR	Enabled	
Maximum Length	7089	
Minimum Length	1	
QR Twin Code	Read single QR only	
Character Encoding	Default Character Encoding	
Data Matrix		
Data Matrix	Enabled	
Rectangular Barcode	Enabled	
Mirror Image	Decode	
Maximum Length	3116	
Minimum Length	1	
DM Twin Code	Read single DM only	
Character Encoding	Default Character Encoding	
Chinese Sensible Code		
Chinese Sensible Code	Disabled	
Maximum Length	7827	
Minimum Length	1	

Appendix 2: AIM ID Table

Symbology	AIM ID	Remark
EAN-13	JE0	Standard EAN-13
	JE3	EAN-13 + 2/5-Digit Add-On Code
EAN-8	JE4	Standard EAN-8
	JE4...JE1...	EAN-8 + 2-Digit Add-On Code
	JE4...JE2...	EAN-8 + 5-Digit Add-On Code
UPC-E	JE0	Standard UPC-E
	JE3	UPC-E + 2/5-Digit Add-On Code
UPC-A	JE0	Standard UPC-A
	JE3	UPC-A + 2/5-Digit Add-On Code
Code 128	JC0	Standard Code 128
GS1-128 (UCC/EAN-128)	JC1	FNC1 is the character right after the start character
AIM-128	JC2	FNC1 is the 2nd character after the start character
ISBT-128	JC4	
Interleaved 2 of 5	JI0	No check digit verification
	JI1	Transmit check digit after verification
	JI3	Do not transmit check digit after verification
ITF-6	JI1	Transmit check digit
	JI3	Do not transmit check digit
ITF-14	JI1	Transmit check digit
	JI3	Do not transmit check digit
Industrial 2 of 5	JS0	Not specified
Standard 2 of 5	JR0	No check digit verification
	JR8	One check digit, MOD10; do not transmit check digit
	JR9	One check digit, MOD10; transmit check digit
Code 39	JA0	Transmit barcodes as is; Full ASCII disabled; no check digit verification
	JA1	One check digit, MOD43; transmit check digit
	JA3	One check digit, MOD43; do not transmit check digit
	JA4	Full ASCII enabled; no check digit verification
	JA5	Full ASCII enabled; transmit check digit
	JA7	Full ASCII enabled; do not transmit check digit
Codabar	JF0	Standard Codabar
	JF2	Transmit check digit after verification
	JF4	Do not transmit check digit after verification

Symbology	AIM ID	Remark
Code 93	JG0	Standard Code 93
Code 11	JH0	One check digit, MOD11; transmit check digit
	JH1	Two check digits, MOD11/MOD11; transmit check digit
	JH3	Do not transmit check digit after verification
	JH9	No check digit verification
GS1-DataBar (RSS)	Je0	Standard GS1-DataBar
Plessey	JP0	Standard Plessey
MSI-Plessey	JM0	One check digit, MOD10; transmit check digit
	JM1	One check digit, MOD10; do not transmit check digit
	JM7	Two check digits, MOD10/ MOD11; do not transmit check digit
	JM8	Two check digits, MOD10/ MOD11; transmit check digit
	JM9	No check digit verification
Matrix 2 of 5	JX0	Specified by the manufacturer
	JX1	No check digit verification
	JX2	One check digit, MOD10; transmit check digit
	JX3	One check digit, MOD11; do not transmit check digit
ISBN	JX4	Standard ISBN
ISSN	JX5	Standard ISSN
PDF417	JL0	Comply with 1994 PDF417 specifications
Data Matrix	Jd0	ECC000 - ECC140
	Jd1	ECC200
	Jd2	ECC200, FNC1 is the 1st or 5th character after the start character
	Jd3	ECC200, FNC1 is the 2nd or 6th character after the start character
	Jd4	ECC200, ECI included
	Jd5	ECC200, FNC1 is the 1st or 5th character after the start character, ECI included
	Jd6	ECC200, FNC1 is the 2nd or 6th character after the start character, ECI included
QR Code	JQ0	QR1
	JQ1	2005 version, ECI excluded
	JQ2	2005 version, ECI included
	JQ3	QR Code 2005, ECI excluded, FNC1 is the 1st character after the start character
	JQ4	QR Code 2005, ECI included, FNC1 is the 1st character after the start character
	JQ5	QR Code 2005, ECI excluded, FNC1 is the 2nd character after the start character
	JQ6	QR Code 2005, ECI included, FNC1 is the 2nd character after the start character
Chinese Sensible Code	JX0	

Reference: ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers).

Appendix 3: Code ID Table

Symbology	Code ID
Code 128	j
GS1-128 (UCC/EAN-128)	j
AIM-128	f
EAN-8	d
EAN-13	d
ISSN	n
ISBN	B
UPC-E	c
UPC-A	c
Interleaved 2 of 5, Febraban	e
ITF-6	e
ITF-14	e
Matrix 2 of 5	v
Industrial 2 of 5	D
Standard 2 of 5	s
Code 39, Code 32	b
Codabar	a
Code 93	i
Code 11	H
Plessey	p
MSI-Plessey	m
GS1 Databar	R
PDF417	r
QR Code	Q
Data Matrix	u
Chinese Sensible Code	h

Appendix 4: ASCII Table

Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
0f	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)

Hex	Dec	Char
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	((Right / Closing Parenthesis)
29	41	) (Right / Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus / Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)

Hex	Dec	Char
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	B
43	67	C
44	68	D
45	69	E
46	70	F
47	71	G
48	72	H
49	73	I
4a	74	J
4b	75	K
4c	76	L
4d	77	M
4e	78	N
4f	79	O
50	80	P
51	81	Q
52	82	R
53	83	S
54	84	T
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[(Left / Opening Bracket)
5c	92	\ (Back Slash)
5d	93	] (Right / Closing Bracket)

Hex	Dec	Char
5e	94	^ (Caret / Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	A
62	98	b
63	99	C
64	100	D
65	101	E
66	102	F
67	103	G
68	104	H
69	105	I
6a	106	J
6b	107	K
6c	108	L
6d	109	M
6e	110	N
6f	111	O
70	112	P
71	113	Q
72	114	R
73	115	S
74	116	T
75	117	U
76	118	V
77	119	W
78	120	X
79	121	Y
7a	122	Z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

Appendix 5: Parameter Programming Examples

The following examples show you how to program parameters by scanning programming barcodes.

a. Program the Decode Session Timeout

Example: Set the decode session timeout to 1500ms

1. Scan the **Enter Setup** barcode.
2. Scan the **Decode Session Timeout** barcode. (See the “**Decode Session Timeout**” section in Chapter 3)
3. Scan the numeric barcodes “1”, “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

b. Program the Time Period from Idle to Sleep

Example: Set the time period from idle to sleep to 500ms

1. Scan the **Enter Setup** barcode.
2. Scan the **Time Period from Idle to Sleep** barcode. (See the “**Auto Sleep**” section in Chapter 3)
3. Scan the numeric barcodes “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

c. Program the Image Stabilization Timeout

Example: Set the image stabilization timeout to 500ms

1. Scan the **Enter Setup** barcode.
 2. Scan the **Image Stabilization Timeout** barcode. (See the “**Image Stabilization Timeout**” section in Chapter 3)
 3. Scan the numeric barcodes “5”, “0” and “0”.
 4. Scan the **Save** barcode.
 5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

d. Program the Timeout between Decodes (Same Barcode)

Example: Set the timeout between decodes (same barcode) to 1000ms

1. Scan the **Enter Setup** barcode.
2. Scan the **Timeout between Decodes (Same Barcode)** barcode. (See the “**Timeout between Decodes (Same Barcode)**” section in Chapter 3)
3. Scan the numeric barcodes “1”, “0”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

e. Program the Threshold Value of Illumination Change

Example: Set the threshold value of illumination change to 4

1. Scan the **Enter Setup** barcode.
2. Scan the **Threshold Value of Illumination Change** barcode. (See the “**Sensitivity**” section in Chapter 3)
3. Scan the numeric barcode “4”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

f. Program the Timeout between Decodes

Example: Set the timeout between decodes to 500ms

1. Scan the **Enter Setup** barcode.
 2. Scan the **Timeout between Decodes** barcode. (See the “**Timeout between Decodes**” section in Chapter 3)
 3. Scan the numeric barcodes “5”, “0” and “0”.
 4. Scan the **Save** barcode.
 5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

g. Program the Central Area

Example: Set the percentage of central area to 20%

1. Scan the **Enter Setup** barcode.
2. Scan the **Specify Central Area** barcode.
3. Scan the numeric barcodes “2” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

h. Program the Custom Prefix/Suffix

Example: Set the custom prefix to “CODE”

1. Check the hex values of “CODE” in the ASCII Table. (“CODE”: 43, 4F, 44, 45)
2. Scan the **Enter Setup** barcode.
3. Scan the **Set Custom Prefix** barcode. (See the “**Set Custom Prefix**” section in Chapter 6)
4. Scan the numeric barcodes “4”, “3”, “4”, “F”, “4”, “4”, “4” and “5”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

i. Program the Terminating Character Suffix

Example: Set the terminating character suffix to 0x0D

1. Scan the **Enter Setup** barcode.
 2. Scan the **Set Terminating Character Suffix** barcode. (See the “**Set Terminating Character Suffix**” section in Chapter 6)
 3. Scan the numeric barcodes “0” and “D”.
 4. Scan the **Save** barcode.
 5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

j. Program the Code ID

Example: Set the Code ID of PDF 417 to “p”

1. Check the hex value of “p” in the ASCII Table. (“p”: 70)
2. Scan the **Enter Setup** barcode.
3. Scan the **Modify PDF417 Code ID** barcode. (See the “**Modify Code ID**” section in Chapter 6)
4. Scan the numeric barcodes “7” and “0”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

k. Program the NGR Message

Example: Set the NGR message to “!ERR”

1. Check the hex values of “!ERR” in the ASCII Table. (“!ERR”: 21, 45, 52, 52)
2. Scan the **Enter Setup** barcode.
3. Scan the **Edit NGR Message** barcode. (See the “**Edit NGR Message**” section in Chapter 5)
4. Scan the numeric barcodes “2”, “1”, “4”, “5”, “5”, “2”, “5” and “2”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

l. Program the Code Page

Example: Set the code page to Windows 1251 (Cyrillic)

1. Scan the **Enter Setup** barcode.
 2. Scan the **Set the Code Page** barcode. (See the “**Code Page**” section in Chapter 2)
 3. Scan the numeric barcode “1”.
 4. Scan the **Save** barcode.
 5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

m. Program the Length Range (Maximum/Minimum Lengths) for a Symbology

Note: If minimum length is set to be greater than maximum length, the scanner only decodes barcodes with either the minimum or maximum length. If you only want to read barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

Example: Set the scanner to decode Code 128 barcodes containing between 8 and 12 characters

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode. (See the “Set Length Range for Code 128” section in Chapter 7)
3. Scan the numeric barcode “8”.
4. Scan the **Save** barcode.
5. Scan the **Set the Maximum Length** barcode. (See the “Set Length Range for Code 128” section in Chapter 7)
6. Scan the numeric barcodes “1” and “2”.
7. Scan the **Save** barcode.
8. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

n. Program the Custom Inter-keystroke Delay

Example: Set the inter-keystroke delay to 15ms

1. Scan the **Enter Setup** barcode.
 2. Scan the **Custom Delay** barcode. (See the “Inter-Keystroke Delay” section in Chapter 2)
 3. Scan the numeric barcodes “1” and “5”.
 4. Scan the **Save** barcode.
 5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

o. Program the scanner to get proper output for Russian encoded with Windows 1251

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Code Page** barcode from the “**Code Page**” section in Chapter 2.
3. Scan the numeric barcode “1” from Appendix 6.
4. Scan the **Save** barcode from Appendix 7.
5. Scan the appropriate **Default Character Encoding** barcode according to the symbology your application needs from the “**Character Encoding**” section in Chapter 8.
6. Scan the **Russia** barcode from the “**USB Country Keyboard Types**” section in Chapter 2.
7. Scan the **Mode 3** barcode from the “**Emulate ALT+Keypad**” section in Chapter 2.
8. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

p. Program the scanner to get proper output for Russian encoded with UTF-8

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Code Page** barcode from the “**Code Page**” section in Chapter 2.
3. Scan the numeric barcode “1” from Appendix 6.
4. Scan the **Save** barcode from Appendix 7.
5. Scan the appropriate **UTF-8** barcode according to the symbology your application needs from the “**Character Encoding**” section in Chapter 8.
6. Scan the **Russia** barcode from the “**USB Country Keyboard Types**” section in Chapter 2.
7. Scan the **Mode 3** barcode from the “**Emulate ALT+Keypad**” section in Chapter 2.
8. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

Appendix 6: Digit Barcodes

0-9



A-F



A



B



C



D



E



F

Appendix 7: Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the **Maximum Length** barcode and numeric barcodes “1”, “2” and “3”, you scan:

- ✧ **Delete the Last Digit:** The last digit “3” will be removed.
- ✧ **Delete All Digits:** All digits “123” will be removed.
- ✧ **Cancel:** The maximum length configuration will be cancelled. And the scanner is still in the setup mode.



Save



Delete the Last Digit



Delete All Digits



Cancel

Appendix 8: ASCII Function Key Mapping Table

ASCII Function	ASCII Value (HEX)	No Function Key Mapping	Function Key Mapping
NUL (Null char.)	00	Null	Ctrl+2
SOH (Start of Header)	01	Keypad Enter	Ctrl+A
STX (Start of Text)	02	Caps Lock	Ctrl+B
ETX (End of Text)	03	Null	Ctrl+C
EOT (End of Transmission)	04	Null	Ctrl+D
ENQ (Enquiry)	05	Null	Ctrl+E
ACK (Acknowledgment)	06	Null	Ctrl+F
BEL (Bell)	07	Enter	Ctrl+G
BS (Backspace)	08	Left Arrow	Ctrl+H
HT (Horizontal Tab)	09	Horizontal Tab	Ctrl+I
LF (Line Feed)	0A	Down Arrow	Ctrl+J
VT (Vertical Tab)	0B	Vertical Tab	Ctrl+K
FF (Form Feed)	0C	Backspace	Ctrl+L
CR (Carriage Return)	0D	Enter	Ctrl+M
SO (Shift Out)	0E	Insert	Ctrl+N
SI (Shift In)	0F	Esc	Ctrl+O
DLE (Data Link Escape)	10	F11	Ctrl+P
DC1 (XON) (Device Control 1)	11	Home	Ctrl+Q
DC2 (Device Control 2)	12	Print Screen	Ctrl+R
DC3 (XOFF) (Device Control 3)	13	Delete	Ctrl+S
DC4 (Device Control 4)	14	tab+shift	Ctrl+T
NAK (Negative Acknowledgment)	15	F12	Ctrl+U
SYN (Synchronous Idle)	16	F1	Ctrl+V
ETB (End of Trans. Block)	17	F2	Ctrl+W
CAN (Cancel)	18	F3	Ctrl+X
EM (End of Medium)	19	F4	Ctrl+Y
SUB (Substitute)	1A	F5	Ctrl+Z
ESC (Escape)	1B	F6	See the following table
FS (File Separator)	1C	F7	
GS (Group Separator)	1D	F8	
RS (Request to Send)	1E	F9	
US (Unit Separator)	1F	F10	

ASCII Function Key Mapping Table (Continued)

The function key mappings of the last five characters in the previous table differ from one keyboard layout to another.

Country/ Keyboard Layout	Function Key Mapping				
	1B	1C	1D	1E	1F
United States	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-
Belgium	Ctrl+[	Ctrl+<	Ctrl+]	Ctrl+6	Ctrl+-
Scandinavia	Ctrl+8	Ctrl+<	Ctrl+9	Ctrl+6	Ctrl+-
France	Ctrl+^	Ctrl+8	Ctrl+\$	Ctrl+6	Ctrl+=
Germany		Ctrl+Ã	Ctrl++	Ctrl+6	Ctrl+-
Italy		Ctrl+\	Ctrl++	Ctrl+6	Ctrl+-
Switzerland		Ctrl+<	Ctrl+.	Ctrl+6	Ctrl+-
United Kingdom	Ctrl+[	Ctrl+ ¢	Ctrl+]	Ctrl+6	Ctrl+-
Denmark	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-
Norway	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-
Spain	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-

Appendix 9: Code Pages List

Numeric Barcode Needed	Code Page
0	Windows 1252 (Latin I)
1	Windows 1251 (Cyrillic)

Appendix 10: Symbology ID Number

Symbology	ID Number
Code 128	002
UCC/EAN128	003
EAN-8	004
EAN-13	005
UPC-E	006
UPC-A	007
Interleaved 2 of 5, Febraban	008
ITF-14	009
ITF-6	010
Matrix 2 of 5	011
Code 39, Code 32	013
Codabar	015
Code 93	017
AIM-128	020
ISSN	023
ISBN	024
Industrial25	025
Standard25	026
Plessey	027
Code11	028
MSI-Plessey	029
GS1 Databar	031
PDF417	032
QR Code	033
DataMatrix	035
Chinese Sensible Code	039



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